

TM



PRODUCTS GUIDE 2012



OPERATIONAL PRECISION FOR SUPERIOR TACTICAL KNIVES

NEW MEMBER OF THE BEAR & SON CUTLERY® FAMILY!

BEAR OPS™

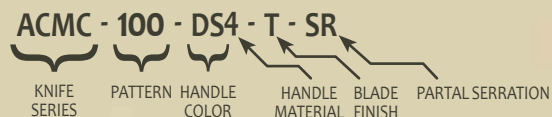
Bear & Son Cutlery® is a family owned company started in 1991 with the mission of manufacturing the “Best knives made in the USA” at our fully contained 41,000 sq ft facility in Jacksonville, Alabama. Bear and Son Cutlery is now proudly introducing a new division-Bear OPS™. Because we take our obligation of duty and to our country very seriously; our goal is to manufacture the best Tactical Knives available for those who serve. Bear OPS™ knives are made with (OPS) Operational Precision for Superior Tactical Knives that can be relied on for any situation.



- Only USA manufactured parts, material, and a dedicated workforce.
- Bear OPS™ uses only premium 154cm and CPM-S30V steel for our blades and use our own heat treat, waterjet, and CNC grinders to finish the blades.
- Bear OPS™ is designed and engineered by the experts in our R&D and our in house tool makers. You will always be proud to carry a knife from Bear OPS™.
- Lifetime Limited Warranty on all Bear OPS™ Knives.

Bear & Son Cutlery® will continue to manufacture the “Best knives made in the USA” that will now include tactical and military knives made in Alabama USA--Bear OPS™. Buy American Made Products!

NUMBERING SYSTEM



KNIFE SERIES

C - Combat (fixed blades)
MC - Manual Control (folding blades w/ no springs)
AC - Auto Control (blade opens w/ no resistance)
ACMC - Manual + Auto Control (open the blade by either manual or auto method)
B - Butterfly

HANDLE COLOR

B - Black
CB - Cocobola
DS - Desert
OR - Blaze Orange

HANDLE MATERIAL

1 - Metal Handle
2 - Wood Handle
4 - G-10 Handle
7 - Zytel®/Kraton® or Combination
CF - Carbon Fiber

BLADE FINISH

P - Bead Finish
T - Black Titanium
LD - Blade is made of Ladder Damascus

SERRATION

SR - Partial Serrated Edge

MADE IN AMERICA STARTS HERE!

Sandy, Matt & I have enjoyed working on bringing you these quality handcrafted Bear OPS knives. We have worked with a couple of designers along with Matt, and the R & D department to bring you some exciting patterns. Plus we have bought more equipment to do all the handles in house. We hope you will enjoy being a part of the Bear & Son Cutlery family. Our knives are American made by Alabama Craftsmen.



OPS INFORMATION

WARRANTY:

All Bear OPS™ products are guaranteed against defects in workmanship and materials for the life of the original purchaser. This guarantee is voided by misuse, abuse, improper maintenance, or alterations of the product and does not cover any normal wear or tear that might occur. Bear & Son Cutlery® and Bear OPS™ will determine cases of abuse. Using your Bear OPS™ folding knife or fixed blade knife for any purpose other than cutting or puncturing is considered abuse and may void your warranty.

*See warranty card for complete warranty/information.

SHARPENING:

Bear & Son Cutlery® and Bear OPS™ offer a sharpening service for our products at no charge. Please include payment for **\$8.00 to cover the cost of return shipment to you.** Never sharpen your knife on a power grinder it will destroy the blade and voids all warranties.

STEEL:

CPM-S30V: A premium grade stainless steel created especially for knife blades. It has uniform carbide distribution and clean steel properties. As a blade material it offers excellent resistance AND SUPERIOR EDGE QUALITIES. In keeping with the Bear & Son philosophy CPM-S30V is an American made steel.

154CM: Premium grade steel, that is also American made, which offers great corrosion resistance with toughness and a really good edge.

High Definition Damascus: Is 416 layers of medium and high carbon steel with added nickel to magnify definition. Flexibility is superb and every Damascus blade is as different as a fingerprint. Damascus offers a very good cutting edge.



BEAR TAC™

KEY FEATURES

- Extra strong full tang blade
- G-10 handle with textured grips or genuine matched cocobolo wood
- Premium 154CM blade steel with black Ti coating or bead blast finish
- Thick blade modified clip design
- Versatile Kydex® sheath jumped rated for military
- Proudly made in Alabama USA

PATTERN: 100

10 3/8" Overall - Modified Clip

C - 100 - B4 - T

C - 100 - CB2 - T

SH - CQC - 100 - BK

Optional Ballistic Sheath (SH - C - 100 - BBS)

SPECS

Blade Type	Modified Clip
Blade Material	154CM
Rockwell	58-61
Length Closed	N/A
Edge Length	4 7/8"
Overall Length	10 3/8"

MODELS

C - 100 - CB2 - P
C - 100 - CB2 - T (pictured)
C - 100 - B4 - T (pictured)

*All models come with quality Kydex® sheath (SH - C - 100 - BK)

BEAR TAC™

KEY FEATURES

- Extra strong full tang blade
- Unique G-10 handle with textured grips or genuine matched cocobolo wood
- Premium 154CM blade steel with black Ti coating or bead blast finish
- Thick blade armor piecing design
- Versatile Kydex® sheath jumped rated for military
- Proudly made in Alabama USA

PATTERN: 110

10 3/8" Overall - Armour Piercing

C - 110 - CB2 - P

C - 110 - B4 - T

SH - CQC - 100 - BK

MODELS

C - 110 - CB2 - P (pictured)
C - 110 - CB2 - T
C - 110 - B4 - T (pictured)

*All models come with quality Kydex® sheath (SH - C - 100 - BK)

SPECS

Blade Type	Armour Piercing
Blade Material	154CM
Rockwell	58-61
Length Closed	N/A
Edge Length	4 7/8"
Overall Length	10 3/8"



MADE IN THE USA

TF: 1-800-844-3034

FAX: 1-256-435-9348

www.BEAROPSKNIVES.com





CONSTANT™

PATTERN: 200

9 3/8" Overall - Modified Drop Point

KEY FEATURES

- Extra strong full tang
- Unique G-10 handle textured grip
- Premium 154CM blade steel with black Ti coating or bead blast finish
- Versatile Kydex® sheath, jump rated knife
- Proudly made in Alabama USA

ALL NEW!

C - 200 - B4 - T



C - 200 - B4 - P

SPECS

Blade Type	Modified Drop Point
Blade Material	154CM
Rockwell	58-61
Handle Material	Textured G-10
Edge Length	4 1/8"
Overall Length	9 3/8"

MODELS

C - 200 - b4 - T (pictured)
C - 200 - B4 - p (pictured)

*All models come with quality
Kydex® sheath (SH - C - 200 - BK)

BEAR STEEL™

PATTERN: 300

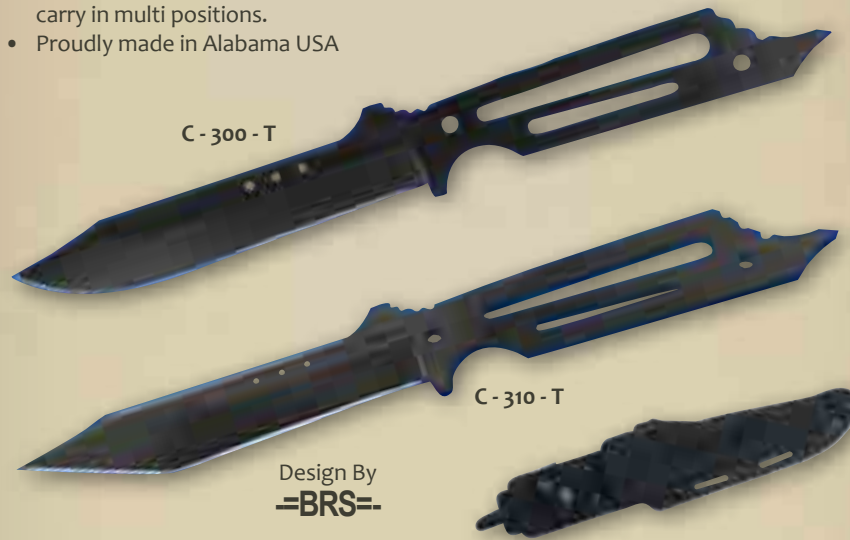
8 5/8" Overall - Modified Clip

KEY FEATURES

- Extremely lightweight and versatile
- Premium CPM154 blade steel with black Ti coating
- Versatile Kydex® sheath for secure carry in multi positions.
- Proudly made in Alabama USA

ALL NEW!

C - 300 - T



C - 310 - T

Design By
=BRS=

MODELS

C - 300 - T (pictured)

*All models come with quality
Kydex® sheath (SH - C - 300 - BK)

SPECS

Blade Type	Modified Clip
Blade Material	154CM
Rockwell	58-61
Handle Material	None
Edge Length	4 1/4"
Overall Length	8 5/8"

PATTERN: 310

8 5/8" Overall - Armour
Piercing Tanto

MODELS

C - 310 - T (pictured)

*All models come with quality
Kydex® sheath (SH - C - 300 - BK)

SPECS

Blade Type	Armour Piercing
Blade Material	154CM
Rockwell	58-61
Length Closed	N/A
Edge Length	4 1/4"
Overall Length	8 5/8"



RANCOR™

KEY FEATURES

- One hand opening
- Desert Sand G-10 or Black G-10 handle with grip ridges for secure handling
- Premium CPM-S30V blade steel with Ti Coating or Bead Blast Finish
- Blade rides on Bronze Phosphorus Washers and precision ball bearing for smooth opening. The Rancor™ will get even smoother the more the knife is opened
- Pocket clip provides for tip down carry and quick access
- Proudly made in Alabama USA

PATTERN: 100

Modified Drop Point



SPECS

Blade Type	Modified Drop Point
Blade Material	CPM-S30V
Rockwell	58-60
Length Closed	4 3/8"
Edge Length	2 7/8"
Overall Length	7 1/2"

MODELS

MC - 100 - B7 - T (Pictured)
MC - 100 - B7 - T - SR
MC - 100 - DS4 - P
MC - 100 - DS4 - P - SR (Pictured)

*All Models Have Pocket Clip

MUTATION!

RANCOR™

KEY FEATURES

- One hand opening
- Unique Desert Sand G-10 or Black G-10 handle with grip ridges for secure handling
- Premium CPM-S30V blade steel is tough and maintains an edge
- Blade rides on Bronze Phosphorus Washers and precision ball bearing for smooth opening. The Rancor™ will get even smoother the more the knife is opened
- Pocket clip provides for tip down carry and quick access
- Proudly made in Alabama USA

PATTERN: 110

Modified Clip



MODELS

MC - 110 - B7 - T
MC - 110 - B7 - T - SR (Pictured)
MC - 110 - DS4 - P (Pictured)
MC - 110 - DS4 - P - SR

*All Models have Pocket Clip

SPECS

Blade Type	Modified Clip
Blade Material	CPM-S30V
Rockwell	58-60
Length Closed	4 3/8"
Edge Length	2 7/8"
Overall Length	7 1/2"

MUTATION!



MADE IN THE USA

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PERSUADER™

PATTERN: 200

Modified Tanto

KEY FEATURES

- One hand opening tactical lockback
- G-10 handle with grip ridges for secure handling
- Premium CM154 blade steel with black Ti coating
- Blade rides on Bronze Phosphorus Washers
- Pocket clip for tip up carry and quick access
- Proudly made in Alabama USA

NEW!



MC - 200 - B4 - T

SPECS

Blade Type	Modified Tanto
Blade Material	154CM
Rockwell	58-61
Length Closed	4 3/4"
Edge Length	3 1/8"
Overall Length	7 7/8"

MODELS

MC - 200 - B4 - T (pictured)
MC - 200 - B4 - T - SR

*All models have Pocket Clip

BOLD ACTION™

PATTERN: 100

Modified Drop Point

KEY FEATURES

- Blade opens with a firm push of the recessed button
- G-10 handle with grip ridges for secure handling or Cocobolo wood handles
- Premium CPM-S30V blade steel with black Ti coating or bead blast finish
- Pocket clip provides for tip down carry and quick access
- Proudly made in Alabama USA

AC - 110 - B4 - T



AC - 100 - B4 - T

MUTATION!

MODELS

AC - 110 - B4 - T (pictured)
AC - 110 - B4 - T - SR

*All models have Pocket Clip

SPECS

Blade Type	Armour Piercing
Blade Material	CPM-S30V
Rockwell	58-60
Length Closed	4 1/8"
Edge Length	3"
Overall Length	7 1/8"

MODELS

AC - 100 - B4 - T (pictured)
AC - 100 - B4 - T - SR
AC - 100 - B4 - P
AC - 100 - B4 - P - SR
AC - 100 - CB2 - P

*All models have Pocket Clip

SPECS

Blade Type	Modified Drop Point
Blade Material	CPM-S30V
Rockwell	58-60
Length Closed	4 1/8"
Edge Length	3"
Overall Length	7 1/8"



BEAR TOOTH™

KEY FEATURES

- Very versatile Wharncliffe Blade opens with a firm push of the recessed button
- Recessed button functions as added safety feature to avoid accidental firings
- Ergonomic G-10 handle with grip ridges for secure handling
- Premium CPM-S30V blade steel with black Ti coating or bead blast finish
- Pocket clip provides for tip down carry and quick access
- Proudly made in Alabama USA

PATTERN: 200

Modified Wharncliffe

ALL NEW!

AC - 200 - B4 - P



AC - 200 - B4 - T

SPECS

Blade Type	Wharncliffe
Blade Material	CPM-S30V
Rockwell	58-60
Length Closed	4 1/8"
Edge Length	3"
Overall Length	7 1/8"

MODELS

AC - 200 - B4 - T (pictured)
AC - 200 - B4 - T - SR
AC - 200 - B4 - P (pictured)
AC - 200 - B4 - P - SR

*All models have Pocket Clip

DOUBLE CLUTCH™

KEY FEATURES

- Blade opens either manually with one hand or in the automatic control mode
- Hidden automatic scale release mechanism makes the Double Clutch a "stealth automatic"
- Unique G-10 handle with grip ridges for secure handling
- Premium CPM-S30V blade steel with black Ti coating
- Pocket clip provides for tip down carry and quick access
- Proudly made in Alabama USA

PATTERN: 100

Modified Spear

PATTERN: 110

Modified Tanto



ACMC - 100 - B4 - T - SR

ACMC - 110 - B4 - T

MODELS

ACMC - 100 - B4 - T
ACMC - 100 - B4 - T - SR

*All models have Pocket Clip

SPECS

Blade Type	Modified Spear
Blade Material	CPM-S30V
Rockwell	58-60
Length Closed	4 3/8"
Edge Length	2 7/8"
Overall Length	7 1/2"

MUTATION!

MODELS

ACMC - 110 - B4 - T
ACMC - 110 - B4 - T - SR

* All models have Pocket Clip

SPECS

Blade Type	Modified Tanto
Blade Material	CPM-S30V
Rockwell	58-60
Length Closed	4 3/8"
Edge Length	2 7/8"
Overall Length	7 1/2"



BEAR SONG™ I

PATTERN: 100

Spear Point

KEY FEATURES

- Spring loaded latch
- 304 bearing surface pivots
- Phosphorus bronze washers
- G-10 handles
- CPM-S30V blade steel
- Proudly made in Alabama USA



PATTERN: 100 SPECS

Blade Type	Spear Point
Blade Material	CPM-S30V
Rockwell	58-60
Length Closed	5 3/8"
Edge Length	3 7/8"
Overall Length	9 1/2"

MODELS

B - 100 - B4 - T
B - 100 - B4 - P

BEAR SONG™ II

PATTERN: 200

Modified Clip

KEY FEATURES

- swappable latch
- swappable reversible clip
- 304 bearing surface pivots
- Phosphorus bronze washers
- 400 series stainless spacers
- G-10 handle
- Proudly made in Alabama USA

ALL NEW!



Design By
=BRS=

PATTERN: 200 SPECS

Blade Type	Modified Clip
Blade Material	154CM
Rockwell	58-61
Length Closed	5 3/8"
Edge Length	4 3/8"
Overall Length	9 3/4"

MODELS

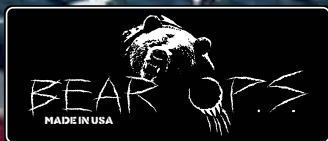
B - 200 - B4 - T
B - 200 - B4 - P

MODELS

B - 201 - B4 - P

PATTERN: 101 SPECS

Blade Type	Trainer
Blade Material	154CM
Rockwell	58-61
Length Closed	5 3/8"
Edge Length	4 3/8"
Overall Length	9 3/4"



BEAR SONG™ III

PATTERN: 300

Modified Clip

KEY FEATURES

- 304 bearing surface pivots
- Phosphorus bronze washers
- 400 series stainless spacers
- G-10 handles
- Proudly made in Alabama USA

NEW!



B - 300 - B4 - T

PATTERN: 300 SPECS

Blade Type	Spear Point
Blade Material	154CM
Rockwell	58-61
Length Closed	5 3/8"
Edge Length	4 3/8"
Overall Length	9 3/4"

MODELS

B - 300 - B4 - T (pictured)
B - 300 - B4 - P

BEAR OPS™

A Division of Bear & Son Cutlery®

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