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Swinden et al.

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- (54) **LOCK RELEASE MECHANISM FOR A FOLDING COMBINATION TOOL OR THE LIKE**
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- (73) Assignee: **Imperial Schrade Corp.**, Ellenville, NY (US)
- (*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

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5,267,366	12/1993	Frazer .	

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- (21) Appl. No.: 091373,911
- (22) Filed: **Aug. 13, 1999**

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0513937	411987 (EP)

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Related U.S. Application Data

- (62) Division of application No. 091099,367, filed on Jun. 18, 1998, now Pat. No. 5,963,999, which is a continuation of application No. 081724,963, filed on Oct. 7, 1996, now Pat. No. 5,791,002.
- (51) **Int. Cl.**⁷ **B25B 7/22**
- (52) **U.S. Cl.** **7/128; 71118; 71167; 811427.5; 811177.6**
- (58) **Field of Search** **71127-129, 118, 71167; 301158-161, 152; 811427.5, 177.6, 177.4**

Primary *Examiner*—D.S. Meislin
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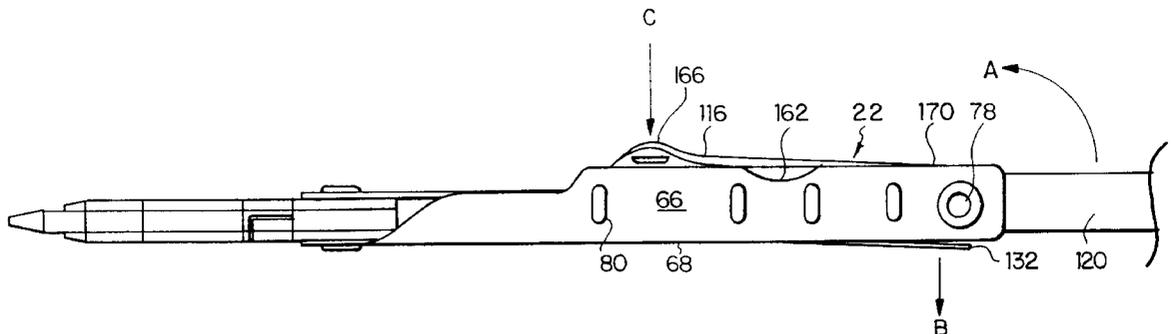
(57) **ABSTRACT**

A lock release mechanism for a folding combination tool having a plurality of supplemental tools (e.g., a knife, screwdriver, can opener, etc.) mounted at the free end of a generally U-shaped handle for rotation from a storage position within the handle to an extended "in use" position outside the handle. The locking mechanism is characterized by a leaf spring formed at the free end of the handle that lockingly engages the mounting end or shank of one or more of the supplemental tools when such tool is rotated from the handle to its fully extended position for use. The lock release mechanism preferably includes a bulge, formed on a different supplemental tool, that extends outside the handle so that the bulge may be depressed into the handle by a user. The mounting end of the different supplemental tool includes a leading edge portion that, when the bulge is depressed, moves the leaf spring out of engagement with the mounting end of the locked tool so that the latter is released and may be rotated by the user back into the handle.

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30 Claims, 15 Drawing Sheets



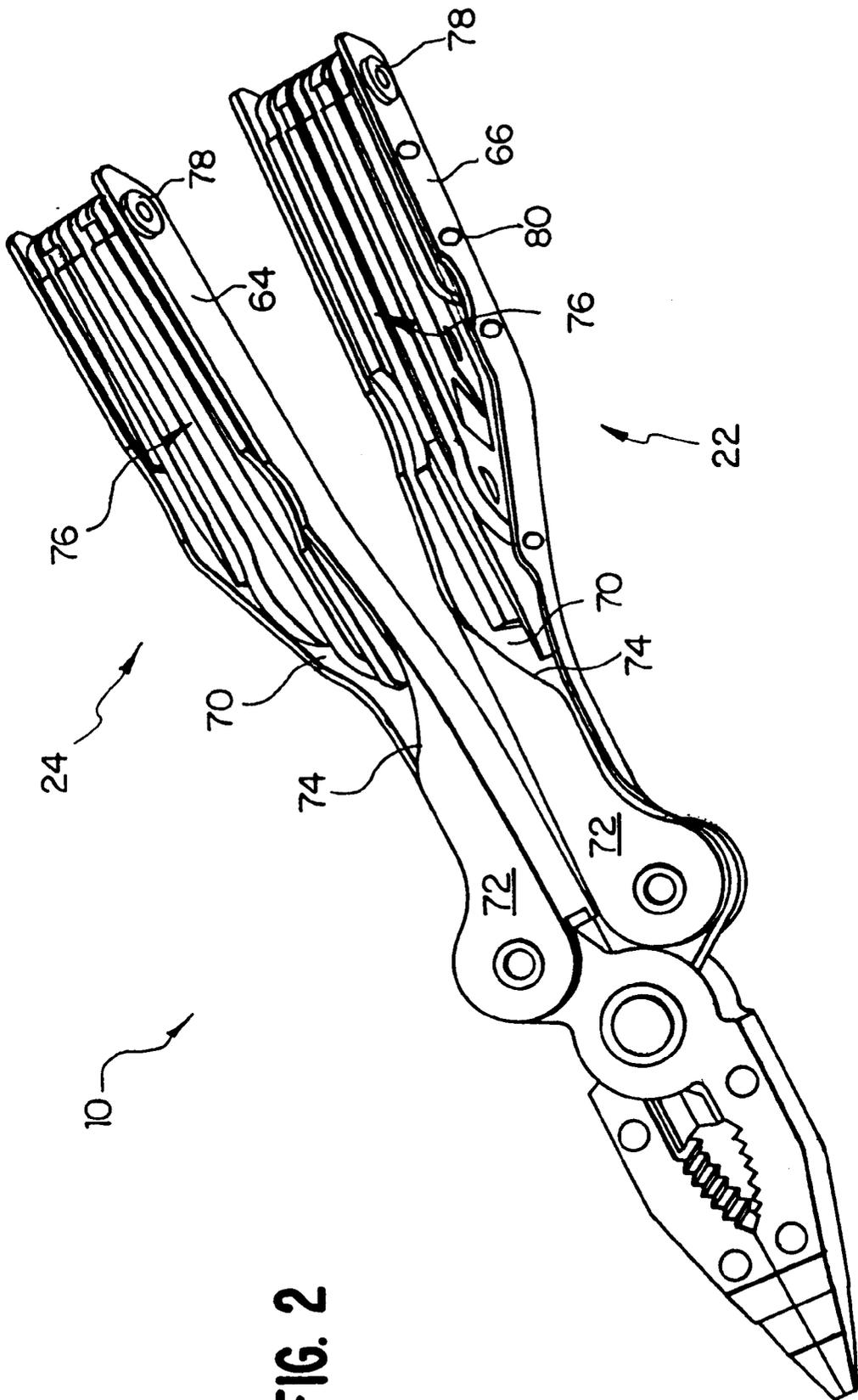


FIG. 2

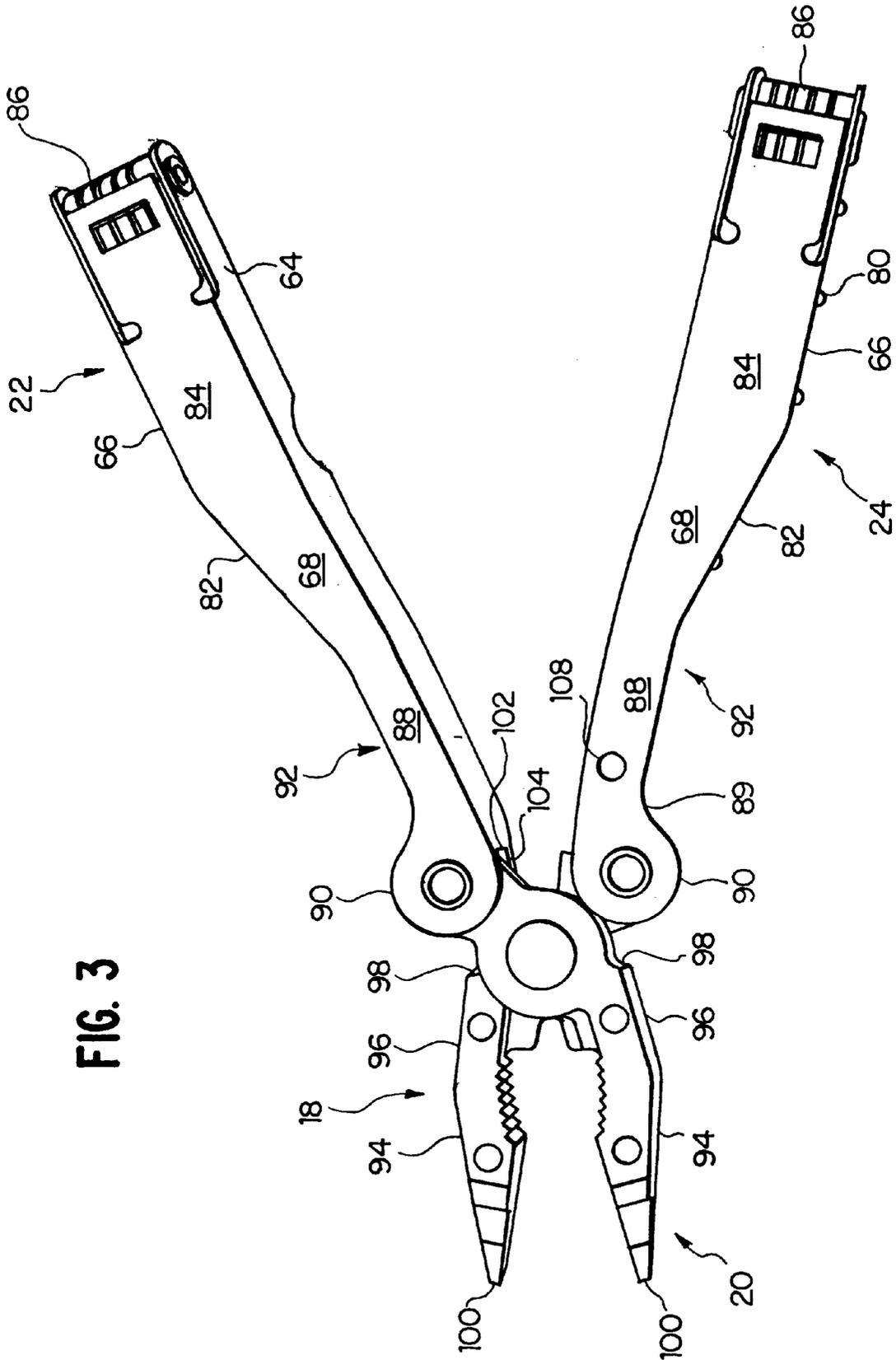


FIG. 4

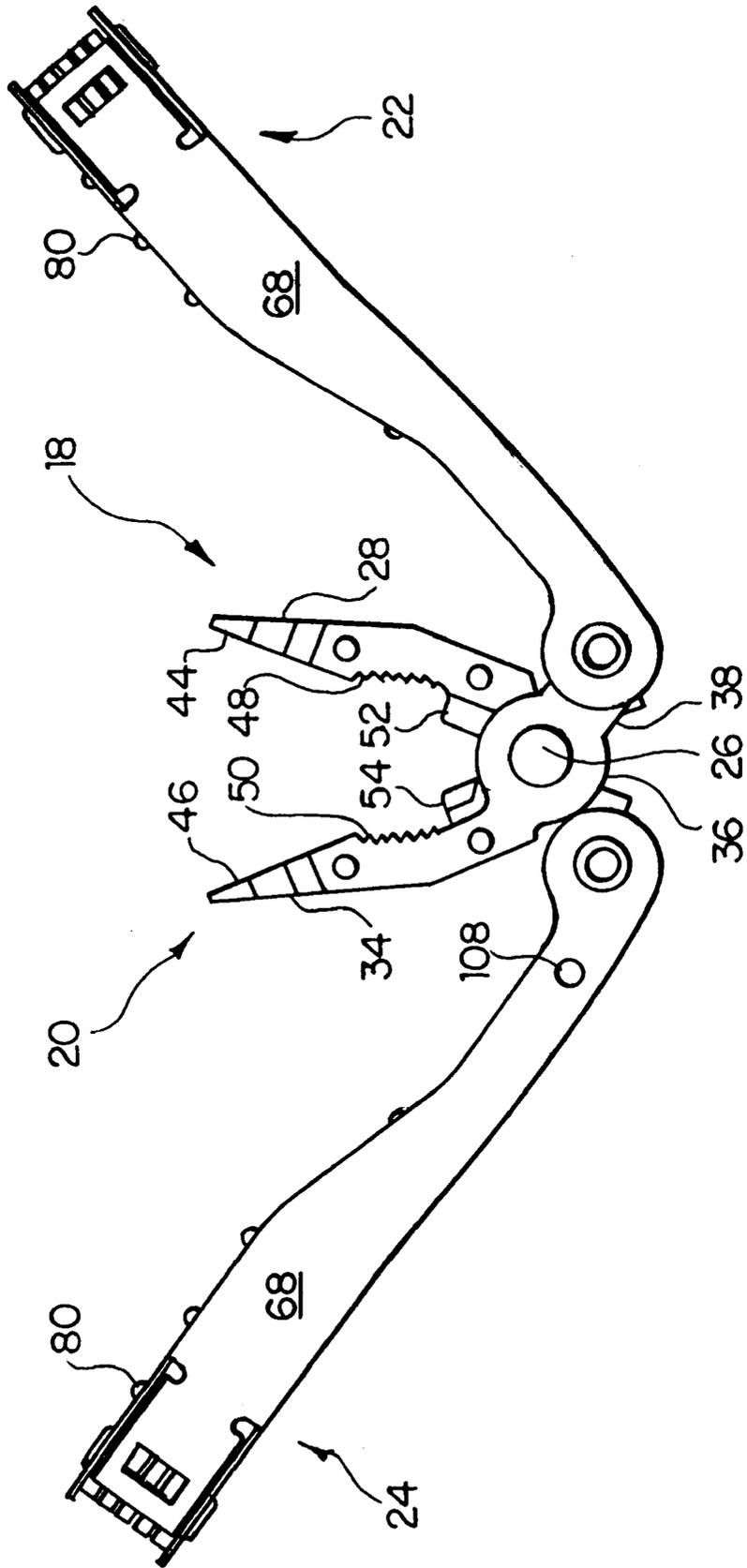
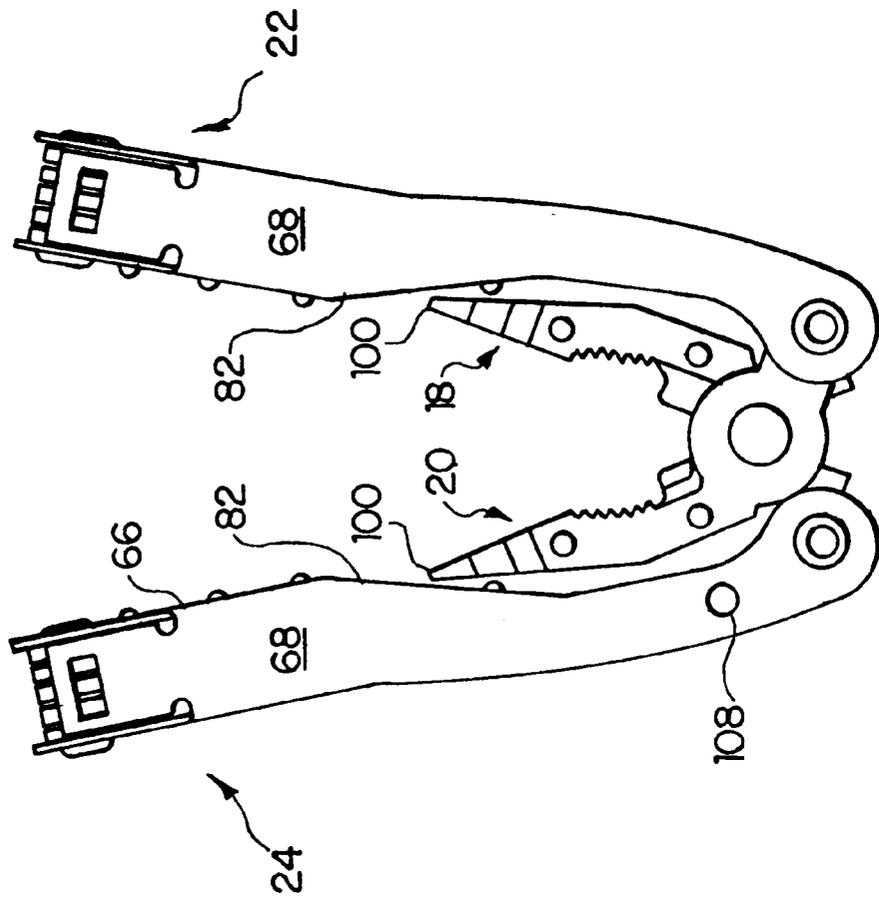


FIG. 5



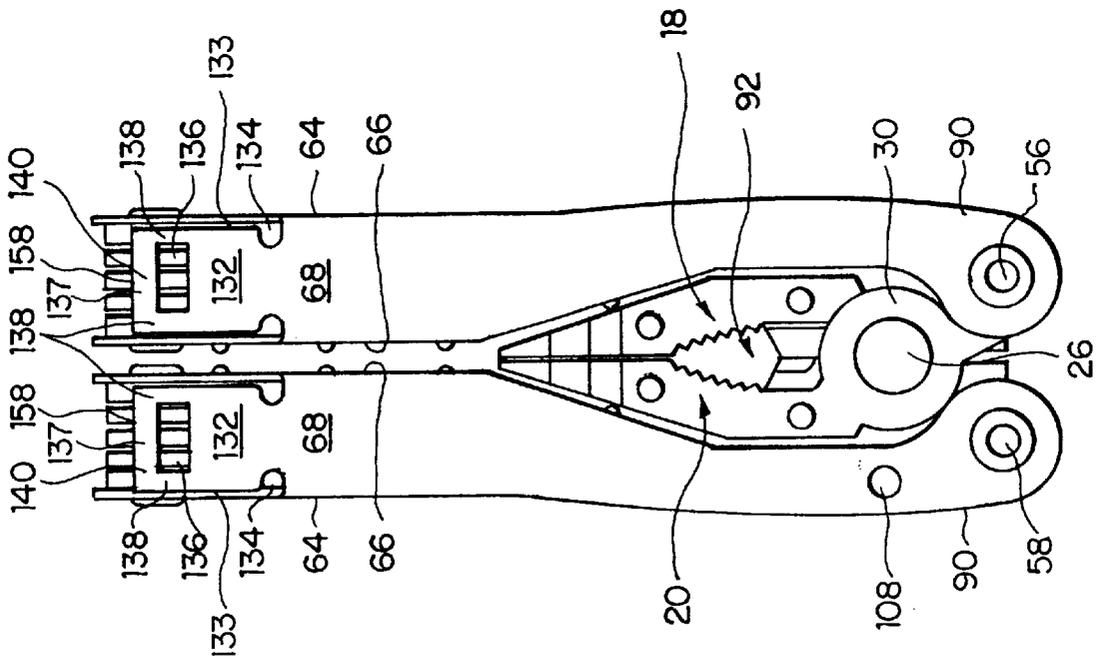


FIG. 6

FIG. 7

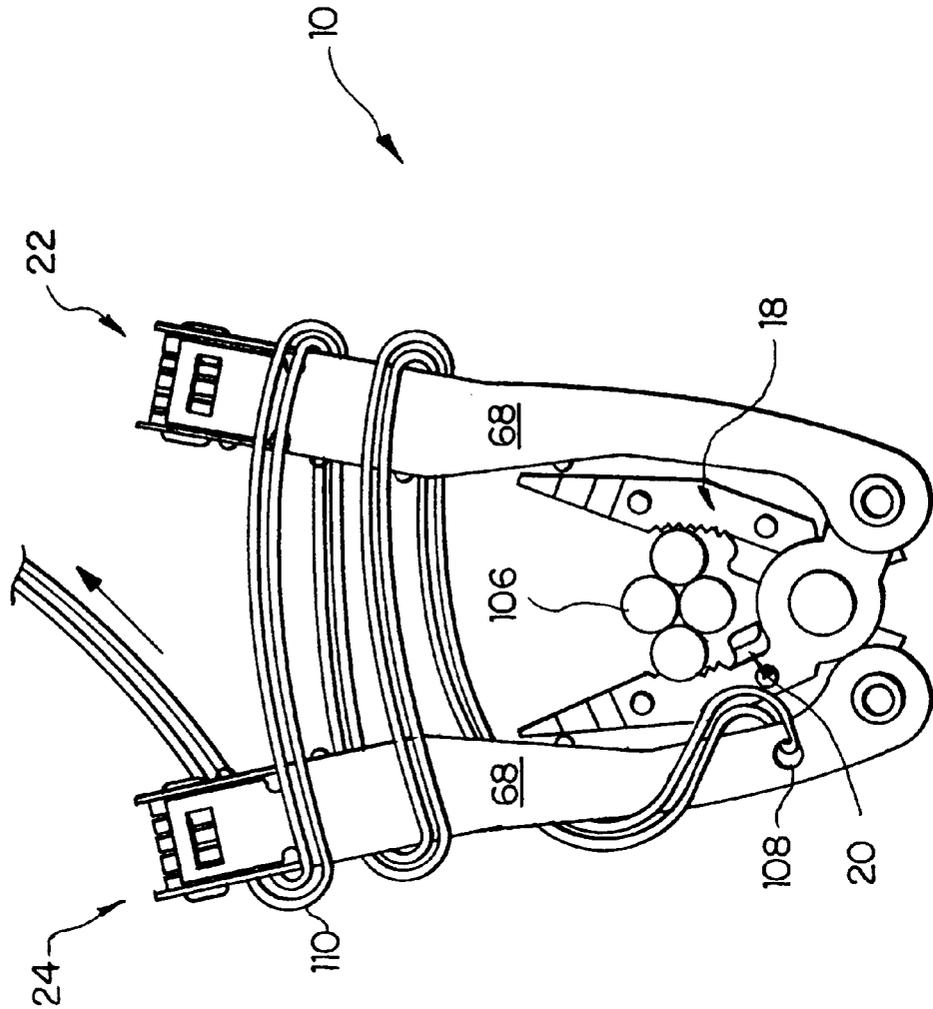


FIG. 8A

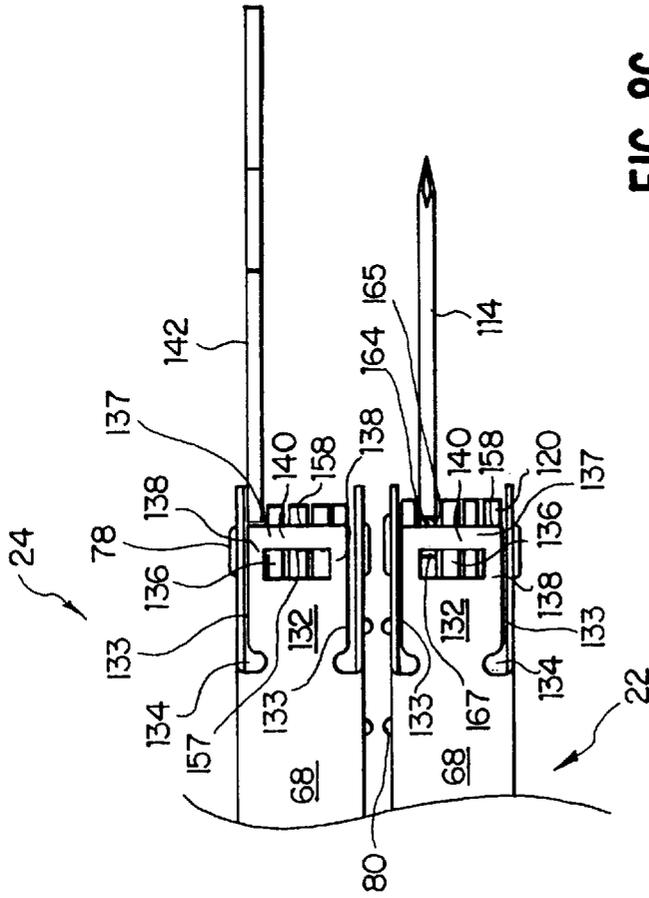


FIG. 8C

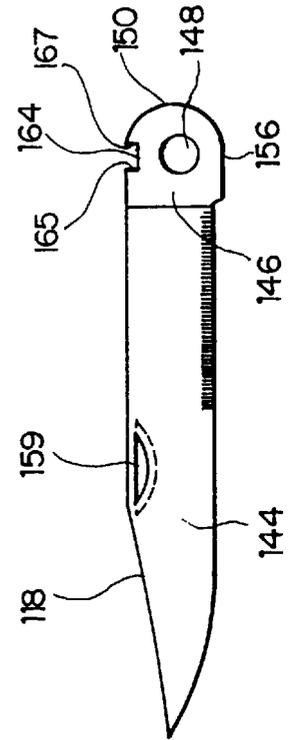


FIG. 8B

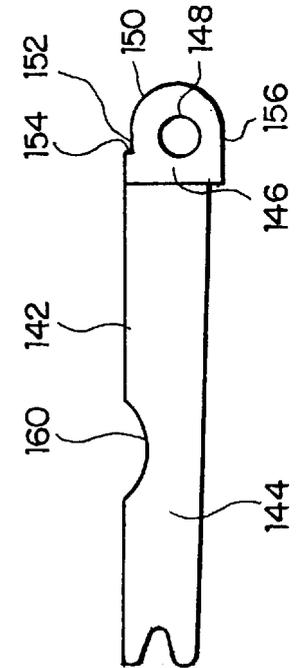


FIG. 9A

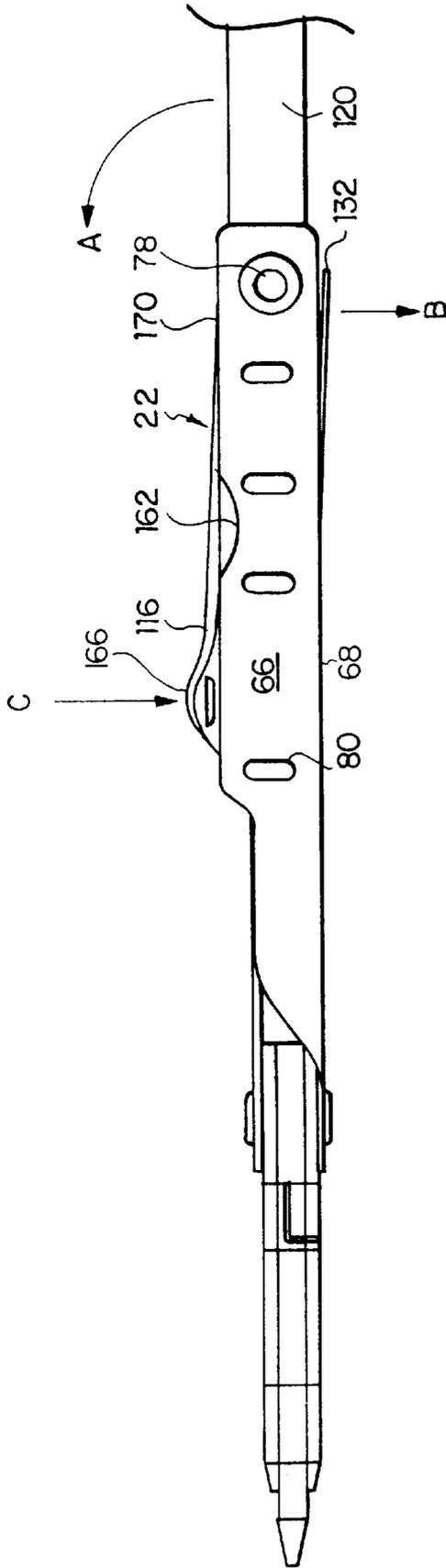
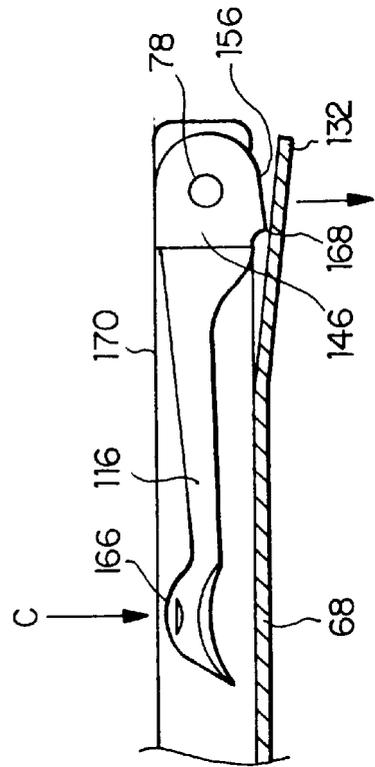


FIG. 9B



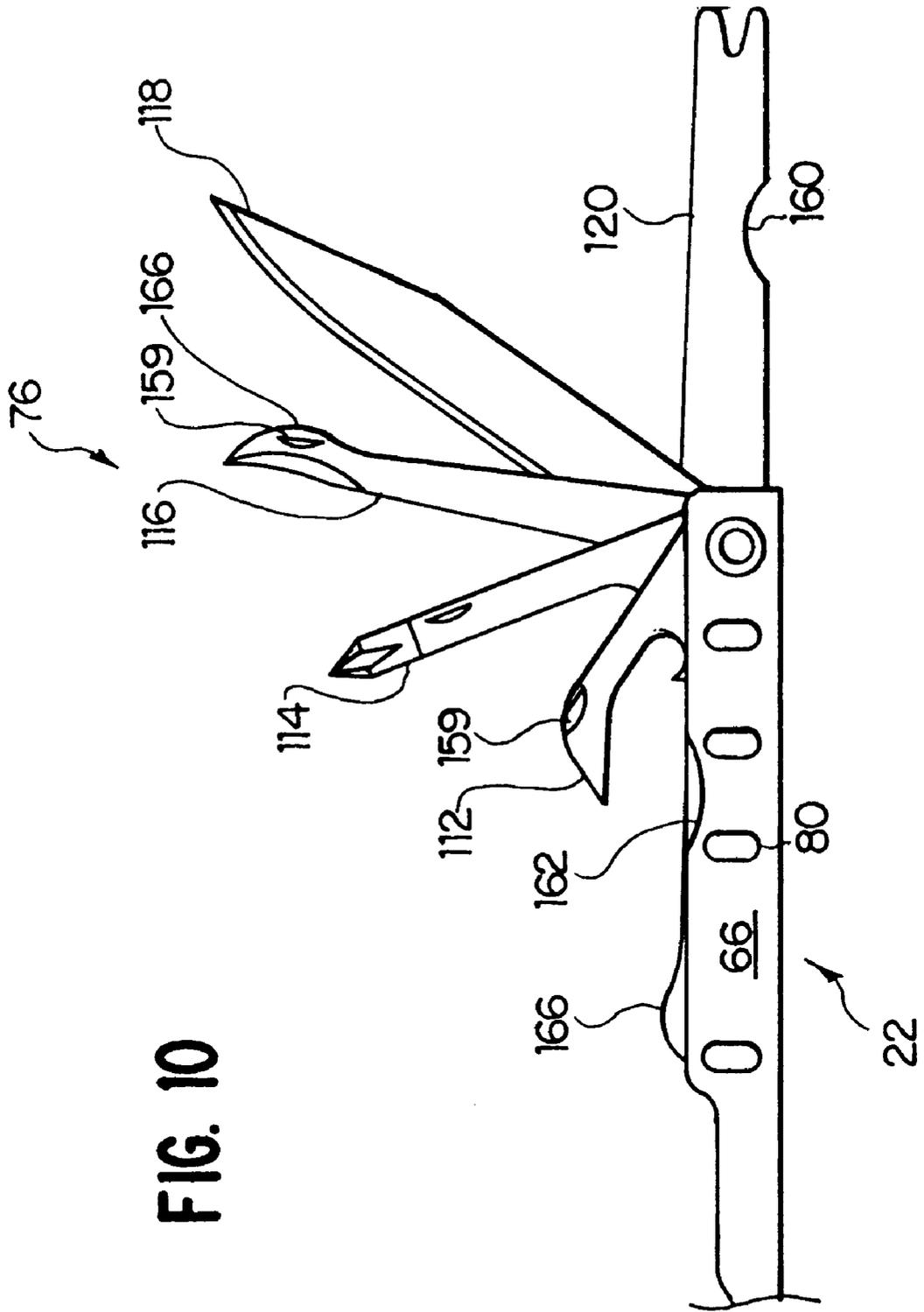


FIG. 12

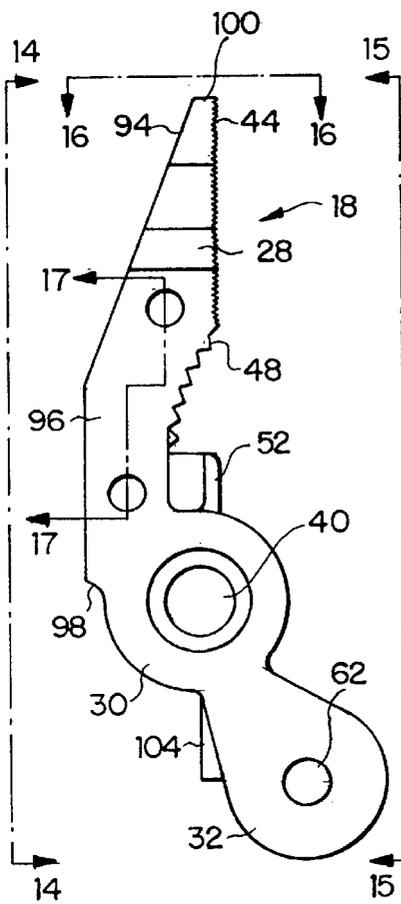


FIG. 13

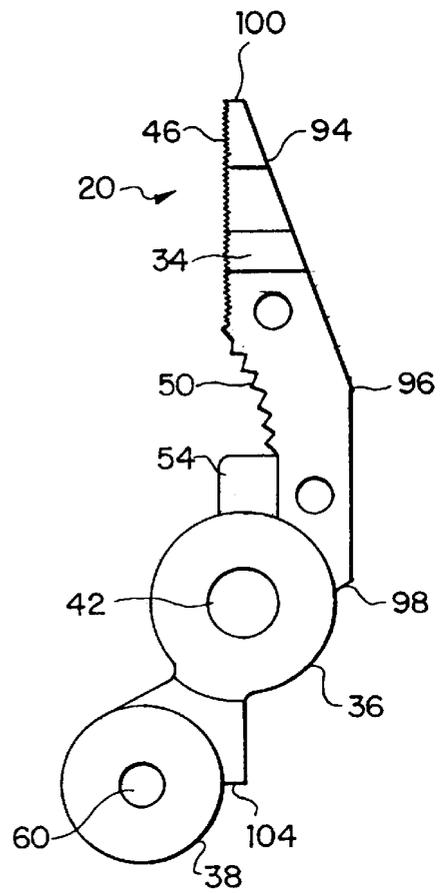


FIG. 14

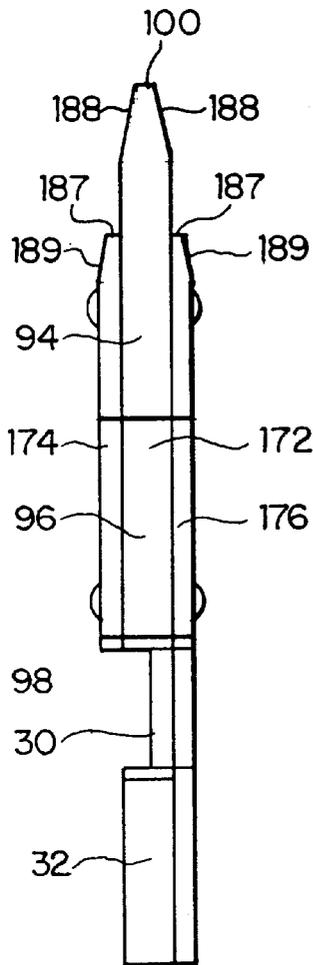


FIG. 15

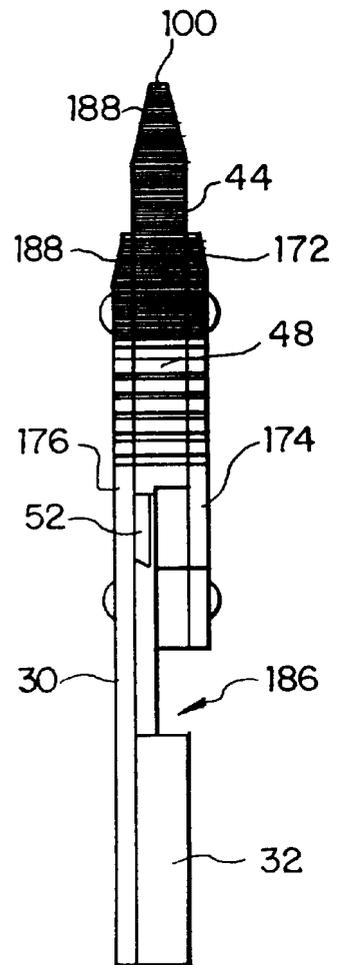


FIG. 16

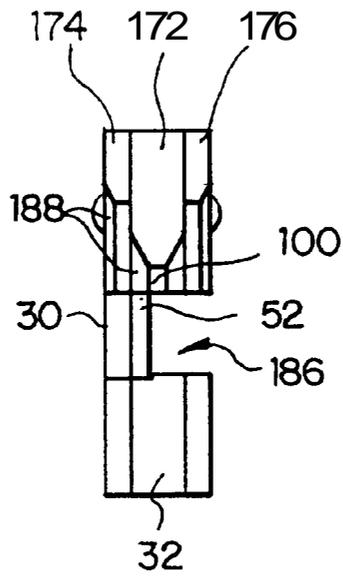


FIG. 17

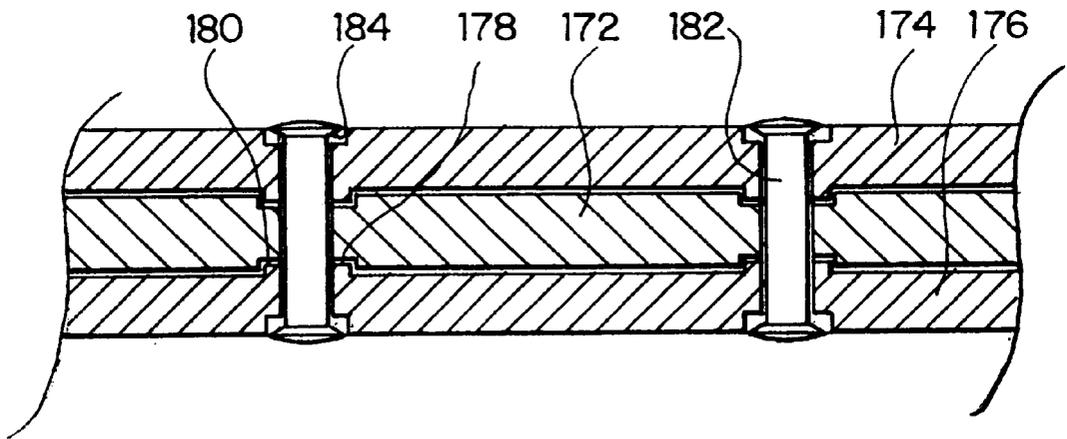
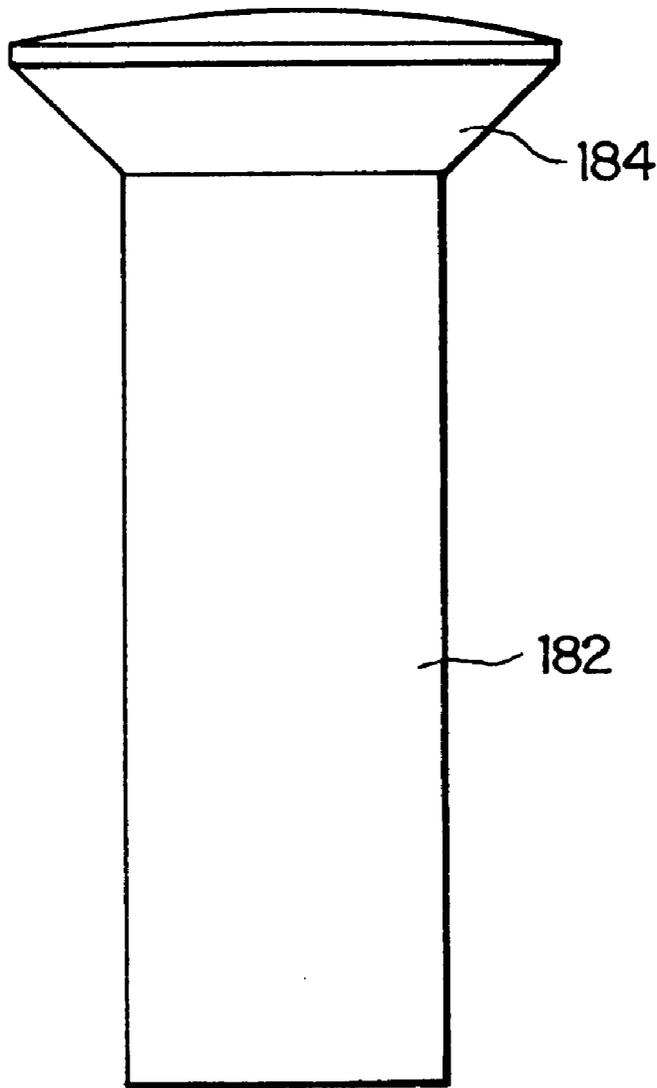


FIG. 18



LOCK RELEASE MECHANISM FOR A FOLDING COMBINATION TOOL OR THE LIKE

CROSS REFERENCE TO RELATED APPLICATIONS

This application is a divisional application of application Ser. No. 091099,367, filed Jun. 18, 1998, now U.S. Pat. No. 5,963,999, which is in turn a continuation of Ser. No. 081724,963, filed Oct. 7, 1996, now U.S. Pat. No. 5,791,002, whose disclosure is substantially the same as Ser. No. 081724,964, filed Oct. 7, 1996, now U.S. Pat. No. 5,781,950.

BACKGROUND OF THE INVENTION

1. Field of the Invention

This invention relates to a multi-purpose folding tool, commonly referred to as a compound or combination tool, since it includes a plurality of independently used tools, or as a survival tool, since it has rapidly become the tool of choice of outdoorsmen. A typical compound tool may incorporate pliers, flat-head and Phillips-head screwdrivers, knife blades, an awl, a pick, a fish cleaning serrated blade, a ruler, a wire insulation trimmer, and a bottle/can opener. Each of these independently used tools are typically housed in a single tool capable of folding into an easily carried, compact unit. Compound tools of this type are especially useful to those who need to maximize the utility of what they carry while minimizing the size and weight thereof, e.g. backpackers, bikers, campers, electricians, fishermen, hikers, and hunters.

2. Description of Related Art

Combination tools, i.e., those in which several different types of tools, e.g., a knife blade, an awl, or an assortment of screwdrivers and wrenches, are individually rotatable into and out of a housing for storage and use, respectively, have been the subject of U.S. patents for some time; see, for example, Barnard & Brace, U.S. Pat. No. 97,154, issued Nov. 23, 1869, and Pierce, U.S. Pat. No. 234,378, issued Nov. 8, 1880. Combination tools which include a pair of scissors or pliers, in which the crossed jaws fold into or adjacent to their handles, were developed around the turn of the twentieth century; see, respectively, Klever, Kaiserliches Patentamt, Patentschrift No. 30,788, issued Mar. 12, 1885, and Klever, U.S. Pat. No. 858,003, issued Jun. 25, 1907. The latter allows other tools, e.g., a knife blade, to be joined therewith, although the other tools are stored separately from the folded tool by inserting their base into a notch formed by the closed handles. Pliers having handles pivotally connected to the tangs of the pliers jaws, such that the handles fold adjacent the pliers jaws, are also known (e.g., Garrison, U.S. Pat. No. 1,461,270).

Combination tools including folding pliers in combination with other, supplemental tools, usually stored within the handles, the so called "survival tools", did not achieve widespread popularity until relatively recently with the patenting of such tools by Leatherman, U.S. Pat. Nos. 4,238,862, 4,744,272, and 4,888,869, and as evidenced in European Patent Application No. 513,937. Others followed quickly, e.g., Collins et al., U.S. Pat. Nos. Des. 368,634, and 5,062,173, Sessions et al., U.S. Pat. Nos. 5,142,721 and 5,212,844, and Frazer, U.S. Pat. Nos. Des. 368,634, and 5,267,366. All of these prior art tools are generally satisfactory for their intended purposes, but they do have drawbacks associated therewith.

In all of the folding tools cited above, from Klever to Frazer, the folding tools include straight handles. Thus, when the folding tool is closed, the jaws of the pliers are stored within the confines of the handles. Not only are the handles weakened by removing portions of the walls of the handles to receive the pliers, the space inside the handles is diminished, thereby decreasing the room available for the supplemental tools, which must perforce be made smaller and weaker.

Many folding tools position the plier head over some of the supplemental tools when completely closed. It is then necessary to go to the inconvenience of opening the plier portion of the tool when desiring only to access a supplemental tool. This then requires fully closing the plier portion of the tool again before you can actually use the supplemental tool.

The handles of Leatherman, Collins et al., Sessions et al., and Frazer are channel-shaped, open along their entire length, which may make them more susceptible to bending under heavy strains, particularly near the pivotal connection of the handles with the plier jaws' tangs, depending upon the thickness of the material.

The channel openings of Leatherman and Frazer (Design Pat. No. 368,634) open outwardly along the outer edge of the handles, i.e., outwardly in the plane of the handles. When squeezing the handles, the open channels and supplemental tools therein present rough surfaces and raw edges to the hands.

Prior art survival tools latch or lock the supplemental tools in their stored and extended positions by means of either (1) a leaf spring coacting with a flat on the periphery of the supplemental tools (e.g., Leatherman, Collins et al., Sessions et al., and Frazer), or by providing a projection at the end of the leaf spring to mate with a recess or notch in the periphery of the supplemental tools (Leatherman). The latter is the time-honored method used in related arts as well, such as, in jack-knives, vanity kits, or other specialized combination tools; see Haliverson, U.S. Pat. No. 1,556,788, Nielsen, U.S. Pat. No. 1,561,993, Bovee, U.S. Pat. No. 2,575,652, Bassett, U.S. Pat. No. 2,798,290, Zoeller, U.S. Pat. No. 2,851,704, and Felix-Dalichow, U.S. Pat. No. 4,442,600. In each of these, a projection on a separate lever or spring, or a flange on a resilient portion of the housing, fits into a notch on the supplemental tool to lock the tool in place. Alternatively, a projection on the tool mates with a seat or notch on the housing. Either way, a projection is designed to mate with a notch. Projections or flanges are difficult and costly to manufacture, and notching a tool to receive the projection usually results in lost material, and thereby lost strength, in the mounting end of the tool.

Though supplemental tools may lock in extended position to some degree, many tools have little or no provision for a completely positive lock. One reason is the resulting problem of providing an unlocking means that is safe, convenient and cost effective. With supplemental tools locking in a less than completely sure manner in the extended position, safe use can be questionable.

The jaws of pliers, wrenches, etc., have in the past occasionally been of a laminated construction, i.e., a plurality of sheets bound together by some means, often by rivets; see, e.g., Bernard, U.S. Pat. No. 526,480, McLeran, U.S. Pat. No. 831,676, Chen et al., U.S. Pat. No. 4,660,241, and Warheit, U.S. Pat. No. 4,662,252. In each of these, the laminations reinforce each other against forces acting transversely to the jaws, but they provide little to no resistance to shearing forces along the planar surfaces between the laminations.

OBJECTS AND SUMMARY OF THE
INVENTION

The present invention overcomes the difficulties described above by:

- tapering the handles inwardly to create recesses which, when the tool is folded, provides storage for the plier jaws, maintaining the integrity and strength of the handle walls while providing more room for larger, heavier supplemental tools;
- reinforcing the handles with a box-beam construction in the area of the handle-to-tang pivots;
- opening the channels in a direction away from the palm of the hand when the plier is operational, so that the user's hand squeezes on relatively smooth handle surfaces;
- forming a stock on the end of a leaf spring to mate with a notch in the mounting end of the supplemental tool to lock it in place;
- interlocking the laminates of plier jaws against shear forces along their planar surfaces by providing mating countersinks and daps in their facing surfaces;
- storing supplemental tools outside the closed plier handles for quick, safe and convenient access; and
- providing a lock release mechanism that conveniently works with a completely positive locking design for the supplemental tools.

Accordingly, it is one object of the present invention to taper inwardly the folding handles of a multi-purpose folding tool, making the pair of handles more comfortable while in the process creating a recess which, when the tool is folded, stores the plier jaws externally of the handle walls.

Another object of the present invention is to reinforce the handles by providing a box-beam construction adjacent the pivotal connections with the folding pliers.

A further object of the present invention is to provide smooth, comfortable handle surfaces for contact with the user's hands when the tool is in use.

A still additional object of the present invention is to provide a stock on a flange-less leaf spring to mate with a small notch on the mounting end of the tool to lock the tool in place.

Another object of the invention is to provide a stronger jaw structure for a gripping tool, e.g., a pair of pliers, by including complementary, mating countersinks and daps in the laminates, thereby constraining the laminates against lateral shifting.

The foregoing and other objects are achieved in accordance with one aspect of the present invention through the provision of a multi-purpose folding tool which comprises a pair of handles having a pair of crossed jaws. Each of the jaws includes a gripping end with a tip, a pivot bearing, and a tang. The jaws are rotatably connected to each other by a jaw pivot pin extending through each of the pivot bearings.

The folding tool further includes a pair of handles each having a secured end and a free end. A pivot bearing is located at the secured end of each handle and is rotatably connected to one of the tangs by a pivot pin. The axes of the jaw pivot pin and the tang pivot pins are substantially parallel to one another. The handles each further include a pair of upstanding sidewalls integrally connected by a web, the sidewalls and the web forming a U-shaped channel open outwardly from the plane of the handles.

The pair of sidewalls comprise an outboard sidewall facing away from the opposite handle and an inboard sidewall facing toward the opposite handle, each of the outboard sidewalls of the handles including an inwardly

tapered portion to define a recess adjacent to a respective one of the pivot bearings.

The handles also include a channel pivot pin journaled in the sidewalls transverse of the channel adjacent the free end of the handle. The axis of the channel pivot pin is substantially orthogonal to the axes of the jaw and tang pivot pins.

A plurality of supplemental tools are pivotally mounted on the channel pivot pin. Each of the supplemental tools is individually rotatable between a closed position within the channel and an open position extending from the channel.

The inwardly tapered portions of the outboard sidewalls are configured such that when the folding tool is folded by pivoting the handles about the tang pivot pins, the inwardly tapered portions of the outboard sidewalls cam the tips of the jaws towards one another to assist in the folding of the multi-purpose folding tool.

In addition, when the folding tool is folded, the outboard sidewalls enclose the jaws between the recesses. The inboard sidewalls may include a second tapered portion to provide a separation between the free ends of the handles, while the outboard sidewalls preferably include protrusions or nubs formed thereon to improve the grip of a user's thumb and fingers on the folding tool.

In accordance with another aspect of the present invention, the web includes a flat, resilient leaf spring located at one end of the channel, and a slot through the free end of the leaf spring. The slot is bordered across the free end by a transverse, flat, flange-free stock. Each of the supplemental tools comprises a body and a mounting end, the body being shaped as appropriate for the function of the supplemental tool. The mounting end is pivotally mounted on the channel pivot pin.

At least one of the supplemental tools includes a mounting end having a peripheral notch positioned to snugly receive the stock therein, when such supplemental tool is extended, to positively lock same.

In accordance with another aspect of the present invention, release means are provided for unlocking such supplemental tool from its extended, locked position. The release means preferably comprises an outwardly directed bulge positioned on another of the supplemental tools on the body thereof. The bulge protrudes above the longitudinal edges of the sidewalls when its supplemental tool is closed. The mounting end of such supplemental tool is configured such that depression of the bulge causes the mounting end to deflect the leaf spring, lifting the stock out of the notch. In addition, the mounting end of such supplemental tool includes a peripheral flat which coacts with the leaf spring to bias such supplemental tool closed. Such flat has a corner which contacts and deflects the leaf spring when the bulge is depressed.

Another of the supplemental tools includes a mounting end having first and second peripheral flats. The first flat coacts with the flat leaf spring to bias such supplemental tool into its closed position, while the second flat coacts with the leaf spring to bias such supplemental tool into its open position, thereby retaining such supplemental tool in its closed and open positions, respectively.

In accordance with yet another aspect of the present invention, each of the pair of jaws preferably comprises at least three laminated sheets. Each pair of adjacent sheets is preferably reinforced with at least one mating countersink and dap. Binding means, preferably in the form of a rivet, passes through the laminated sheets to secure them together. The laminated sheets preferably comprise a central body and a pair of outer strips. The countersinks are preferably formed in the central body while the daps are preferably formed in the outer strips.

In accordance with another aspect of the present invention, the handles further include a fourth wall folded over a portion of the outward opening of the U-shaped channel so as to form a box-beam construction. One of the walls of the box-beam construction further may include an aperture therethrough which is adapted to receive a lanyard.

BRIEF DESCRIPTION OF THE DRAWINGS

The foregoing and other objects, aspects, uses, and advantages of the present invention will be more fully appreciated as the same becomes better understood from the following detailed description of the present invention when viewed in conjunction with the accompanying drawings, in which:

FIG. 1 is a top perspective view which shows the preferred embodiment of the present invention as it appears when opened with the plier jaws closed;

FIG. 2 is a bottom perspective view of the opened inventive tool with the plier jaws closed;

FIG. 3 is a top view of the open compound tool with the plier jaws open;

FIG. 4 is a top view of the compound tool partially closed;

FIG. 5 is a top view of the compound tool almost closed;

FIG. 6 is a top view of the closed compound tool;

FIG. 7 illustrates a use of the present invention clamping a cable;

FIG. 8A is a sectional top view of the ends of the handles of the compound tool with two supplemental tools extended, showing the latching and locking mechanism in operation;

FIGS. 8B and 8C show side views of two supplemental tools;

FIG. 9A is a side view of the compound tool illustrating the release of the latching mechanism;

FIG. 9B is a cross-sectional side view of one of the supplemental tools releasing the locking mechanism;

FIG. 10 is a sectional side view of one of the handles of the compound tool with the supplemental tools stored therein in varying degrees of extension;

FIG. 11 is a reversed sectional side view of the other of the handles of the compound tool with the supplemental tools stored therein in varying degrees of extension;

FIGS. 12 and 13 show side views of the two plier jaws separated and facing one another;

FIG. 14 is a side view of one of the jaws of the pliers from the outside as seen along the lines 14—14 in FIG. 12;

FIG. 15 is a side view of the jaw of FIG. 14 from the inside as seen along the lines 15—15 in FIG. 12;

FIG. 16 is a front end view of the jaw of FIG. 14 as seen along the lines 16—16 in FIG. 12;

FIG. 17 is a sectional, cross-sectional view of the laminated structure of the plier jaws as seen along the lines 17—17 in FIG. 12; and

FIG. 18 is an enlarged side view of a preferred embodiment of a rivet used with the plier jaws of the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

A preferred embodiment of a multi-purpose folding tool, combination tool, compound tool of the present invention is indicated generally by reference numeral 10 and is seen in its opened or unfolded state in FIG. 1 and its closed or folded state in FIG. 6. When opened, it has the overall form of a pair of pliers. When closed, tool 10 is box-shaped and occupies

a relatively small amount of space with relatively smooth external surfaces.

For the sake of clarity in the drawings, the reference numerals in FIGS. 1–6 have been placed on a figure only if a particular feature is most clearly shown in that figure. In other words, including reference numerals for all of the features shown in each figure has been avoided in the interest of clarity.

In FIG. 1, compound tool 10 is shown in the form of a cross-jawed pliers 12 comprising a gripping end 14 and a handle end 16. Gripping end 14 includes a pair of plier jaws 18 and 20; handle end 16 includes a pair of handles 22 and 24. Pliers 12 are cross-jawed pliers inasmuch as jaw 18 is connected across a pivot pin 26 to handle 24 and jaw 20 is connected across pivot pin 26 to handle 22. Pliers 12 preferably comprise needlenose pliers, and, while this is the preferred embodiment, any other plier shape could be substituted.

As seen in FIGS. 4, 12, and 13, jaw 18 is functionally divided into a nose 28, a bearing 30, and a tang 32. Jaw 20 is preferably although not necessarily a mirror image of jaw 18 and also comprises a nose 34, a bearing 36, and a tang 38. Jaw 18 and jaw 20 are rotationally joined together by aligning apertures 40 and 42 in bearings 30 and 36, respectively, and extending pivot pin 26 therethrough (FIGS. 1 and 4). Jaws 18 and 20 present opposing, generally flat surfaces 44 and 46 for gripping flat objects, arcuate surfaces 48 and 50 for gripping round, square, or hexagonally shaped objects, and cutting surfaces 52 and 54 for cutting materials such as wire, all as is well known in the art. Surfaces 44–50 may be serrated as desired to improve their gripping abilities. The remaining features of jaws 18 and will be introduced as they arise in the following description of the invention.

Returning to FIG. 1, handle 22 is pivotally attached to tang 38 of jaw 20 by a pivot pin 56, while handle 24 is pivotally attached to tang 32 of jaw 18 by a pivot pin 58. Pins 56 and 58 extend through a pair of apertures 60 and 62, respectively, formed in tangs 38 and 32 (FIGS. 12–13).

Pivot pins 26, 56, and 58 are parallel and extend generally outwardly from the plane of the drawings, providing rotational movement thereabout in the plane of the drawings. This is an important feature for it provides the pliers 12 of the present invention with more structural stability than prior art compound tools in which the plier jaws fold into the handles along axes perpendicular to the plier's pivot, such as round in Collins et al., U.S. Pat. No. 5,062,173, and Frazer, U.S. Pat. No. 5,267,366.

The structure of handles 22 and 24 are best seen in the perspective views of FIGS. 1 and 2 to which attention is now directed. Common features in each handle will be given the same reference numeral for simplicity and clarity of description.

Handles 22 and 24 are channel shaped with each handle being formed by a pair of upstanding sidewalls, namely by an interior sidewall 64 and an exterior sidewall or outboard wall 66, which are connected by a web 68. ("interior" and "exterior" are relative terms and are used here with reference to the views in FIGS. 1–3, where compound tool 10 is shown in its opened state. In the closed state of FIGS. 4–6, the relationship between "exterior" and "interior" obviously reverses.) Sidewalls 64 and 66 and web 68 define an internal channel 70 partially open toward the bottom of tool 10, as seen in FIG. 2. A partial web 72 (FIG. 2) is folded and extends integrally from the pivot end of sidewall 64 towards the pivot end of sidewall 66, thereby effectively enclosing

the pivot end of channel **70** in a box-beam construction which further strengthens the handles **22** and **24** of pliers **12**. The sloped edges **74** of partial webs **72** increase the torsional strength of handles **22** and **24**.

Prior art compound tools which also include channel-shaped handles for housing supplemental tools, such as Leatherman, (U.S. Pat. Nos. 4,238,862, **4,744,272**, and 4,888,869), European Patent Application **513,937**, Collins et al. (U.S. Pat. Nos. Des. **368,634** and 5,062,173), Sessions et al. (U.S. Pat. Nos. **5,142,721** and 5,212,844), and Frazer (U.S. Pat. Nos. Des. 368,634 and 5,267,366), show U-shaped channels throughout the length of their handles. Since the foregoing do not have the enclosed, box beam construction of the handles of the present invention, they lack the torsional resistance required when twisting pliers **12** against a heavy load.

Channel **70** houses a plurality of supplemental tools **76** (FIG. **2**) which may be stored therein and retrieved therefrom. More particularly, sidewalls **64** and **66** and webs **68** and **72** leave an opening to channel **70** through which supplemental tools **76** may be rotated about a pair of pivot pins **78** (that extend between the ends of sidewalls **64** and **66**) from their stored positions shown in FIG. **2** to their extended positions, some of which are shown, for example, in FIGS. **8A** and **9-11**.

As seen in FIG. **2**, channel **70** opens toward the bottom of tool **10**, in contrast to the side tool openings shown in so many of the prior art compound tools mentioned above, so supplemental tools **76** of the present invention are facing away from the palm of the hand when pliers **12** are being used. Sidewalls **64** and **66** and webs **68** of handles **22** and **24** are solid sheets, so that there are no rough surfaces or standing handle edges to cause discomfort to one's hand when squeezing handle end **16** of the present invention. A plurality of raised, rounded nubs **80** or various other configurations may be added to exterior sidewalls **66** to improve the user's grip on handles **22** and **24** without adding potentially painful sharp edges.

Referring to FIGS. **3-6**, the shape of handles **22** and **24** provides important functional results which distinguishes the present invention from the prior art. More particularly, as seen in FIG. **3**, webs **68** of handles **22** and **24** include a tapered portion **82** positioned between two portions having substantially constant widths, namely, a wider end portion **84** adjacent end **86** and a narrower waist portion **88** adjacent pivot bearing **90**, to delineate a pair of recesses or jaw recess portions **92** positioned on exterior sidewalls **66**.

The disclosed shape allows for many advantages. First, recesses **92** afford a very comfortable nesting area for the thumb and fingers to grip pliers **12**. Second, recesses **92** combine to provide an area for storing plier jaws **18** and **20** when compound tool **10** is fully closed, as seen in FIG. **6**. Tapered portions **82** are dimensioned and located so as to complement the shape of a pair of tapered portions **94** formed on plier jaws **18** and **20** (FIGS. **3** and **12-13**); the smaller, constant width waist portion **88** mates with a pair of flat sides **96** of plier jaws **18** and **20**; and the curved portion **89** between waist portion **88** and annular bearing **90** snugly fits around annular bearings **30** and **36**. Third, external recesses **92** store gripping end **14** of the pliers **12** externally of the handles' walls, leaving more interior room in the handles for supplemental tools **76**. Fourth, storing the gripping end **14** externally of compound tool **10** allows pliers **12** to be used to clamp items, hands-free, for an extended period of time, as will be seen in FIG. **7** to be discussed in greater detail below.

FIGS. **3-6** illustrate the manner in which pliers **12** fold into the closed state of compound tool **10**. Handles **22** and **24** are pulled apart, as in FIG. **3**, until a pair of outer shoulders **98** (FIGS. **3** and **12-13**) come into contact with vertical portions of shoulders **104**, at which time jaws **18** and **20** cease to diverge. Further outward pressure on handles **22** and **24** overcomes the inherent friction between handles **22** and **24** and tangs **32** and **38**, and the plier's handles **22** and **24** begin to converge, as seen in FIG. **4**. A pair of tip portions **100** of jaws **18** and **20** are substantially separated from each other in their fully open position, as shown for example in FIGS. **4** and **5**. Further movement of handles **22** and **24** towards one another results in the orientation of handles and jaws as shown in FIG. **5**. In this orientation, tips **100** of jaws **18** and **20** contact tapered surfaces or contact portions **82** of exterior (now interior) sidewalls **66** which cam the jaws **18** and **20** together, also forcing tangs **32** and **38** and handle bearings **90** towards one another. Continued pressure brings compound tool **10** finally to the fully closed position shown in FIG. **6**. In the latter position, tip portions **100** touch each other.

Referring again to FIGS. **3**, **12**, and **13**, when squeezing pliers **12** together from the FIG. **3** position to seize an object, edges **102** at the pivot end of interior sidewalls **64** adjacent bearings **90** are in contact with shoulders **104** of tangs **32** and **38** (FIGS. **12-13**). The forces generated by squeezing handles **22** and **24** are directed from edges **102** through shoulders **104**, which, being offset from their pivot pins **26**, **56**, and **58**, applies a force rotating jaws **18** and **20** of pliers **12** together. Each of the interior sidewalls **64** is a relatively planar, solid sheet which is integrally connected with web **68** and sidewall **66**. With the force vectors essentially lying within the plane of sidewalls **64**, a very stable structure is provided which can withstand high clamping pressures.

One use of tool **10** to clamp items like a vise is shown in FIG. **7**. A multi-strand cable **106** is clamped in jaws **18** and **20** with tool **10** in a semi-closed state. An aperture **108** is preferably formed through web **68** of handle **24** and is adapted to receive, when desired, a lanyard **110**. Lanyard **110** provides a convenient way to carry tool **10** on a belt or back-pack. It also allows tool **10** to clamp cable **106**, or other desired item, by closing tool **10** with cable **106** between the jaws **18** and **20** of pliers **12**, and by wrapping lanyard **110** tightly around handles **22** and **24**. Tool **10** will continue to clamp cable **106** without the necessity of gripping the pliers in one's hands. As noted above, this advantage is due to the storing of gripping end **14** externally of the handles when tool **10** is closed.

Supplemental tools **76** and their relationship to tool **10** will now be described with reference to FIGS. **8-11**.

The selection of which supplemental tools to include in any particular model of tool **10** is discretionary with the manufacturer of tool **10**, depending on its intended audience. For example, a fisherman's tool might include supplemental tools useful for fishing, e.g., a serrated blade for cleaning fish, a whetstone for sharpening fish hooks, scissors for cutting line, and an assortment of knife blades, whereas an electrician's tool might include an assortment of screwdrivers, a wire insulation cutter and stripper, a saw, a file, and a ruler. The supplemental tools included in this preferred embodiment are therefore only exemplary of the possibilities.

Referring first to FIG. **10**, a side view of a section of handle **22** is shown with five supplemental tools **76**: a bottle/can opener **112**, a Phillips head screwdriver **14**, a scribe **116**, a clip blade **118**, and a file **120**. FIG. **11** shows

the other handle **24** with five additional tools: a small screwdriver **122**, a combination large screwdriver/wire stripper **124**, a scraper **126**, a sheepfoot blade **128**, and a ruler **142**. The supplemental tools **76** have been rotated to varying degrees of extension to illustrate them better; they would not normally be used as shown. Normally, only one supplemental tool **76** would be extended at any given time. For example, when one needs to use Phillips head screwdriver **114**, it would be extended alone (as shown in the lower portion of FIG. **8A**). Tool **10** should be closed, as in FIG. **8A** (note the location of nubs **80**), to provide a hefty handle for the screwdriver.

FIG. **8A** is a partial top view of the ends of handles **22** and **24** intended to illustrate, along with FIGS. **8B**, **8C**, **9A** and **9B**, the operation of the latching and locking mechanism of the present invention. It should be understood that in FIG. **8A**, both screwdriver **114** and ruler **142** are shown extended from their respective handles **22** and **24**; however, during actual use, only one such tool will be normally extended at any given time.

As shown in FIGS. **6** and **8A**, webs **68** of handles **22** and **24** each include a resilient tongue **132** integral with and cantilevered from web **68**. Tongue **132** is separated from sidewalls **64** and **66** by slits **133**, and, being free from contact with handles **22** and **24** except where joined to web **68**, tongue **132** comprises a leaf spring which is free to flex when deflected. A pair of recesses **134** inwardly and oppositely extend at the side junction between tongue **132** and web **68** to aid in the flexibility of tongue **132**. A rectangular aperture or slot **136** is formed adjacent the free end portion **137** of tongue **132** and is bordered by two side strips **138** and a transverse stock or latch **140**. Stock **140** has an outer edge **158** defining the outer edge surface of free end **137**, and an interior edge surface **157** defining the locking edge surface of slot **136**. Flat tongue **132**, flat stock **140**, and flat web **68** are essentially coplanar when tongue **132** is in its at-rest, unflexed state. Compare FIGS. **10–11** where tongue **132** is at rest with FIGS. **9A–9B** where tongue **132** has been deflected into its flexed state.

Ruler **142** (FIGS. **8A** and **8B**) is typical of a supplemental tool **76** mounted on pivot pin **78** outboard of the other tools in handle **24** and, therefore, in alignment with one of the side strips **138**. File **120** is another such outboard mounted supplemental tool which is, however, located in the other handle **22**. Ruler **142** (FIG. **8B**) includes a tool body **144** and a mounting end or shank **146**. Tool body **144** is unique to the type of tool **76** included in compound tool **10** and includes whatever working surfaces are important to that particular tool. Mounting end **146** is constructed substantially the same as the mounting end of other outboard-mounted supplementary tools, such as file **120**. Mounting end **146** includes an aperture **148** for receiving pivot pin **78** and a camming surface **150** having a first flat **152** formed adjacent a stop **154** and a second flat **156** positioned diametrically opposite to first flat **152**. The radial width of camming surface **150** is slightly more than the distance between pivot pin **78** and tongue **132**, whereas the radial width of flats **152** and **156** are substantially equal to that distance.

In operation, when ruler **142** is in its fully extended position in longitudinal alignment with handle **24** (as shown in FIG. **8A**, or when file **120** is in its fully extended position as shown in FIG. **9A**), flat **152** is flush with the unflexed tongue **132**, and stop **154** is in contact with outer edge **158** of stock **140**. Stop **154** and edge **158** prevent ruler **142** (and any other similar supplemental tool such as file **120**) from rotating beyond its alignment with handle **24**. The flex-resisting force of tongue **132** urges stock **140** against flat **152**

and thus biases ruler **142** and file **120** toward their fully extended positions, not preventing closure thereof but requiring an additional force be applied to overcome the bias. As such, ruler **142** and file **120** will be latched, as opposed to being positively locked (as some of the interior tools can be which will be described in greater detail shortly).

When in its closed position, housed within channel **70** of handle **22**, file **120** is biased to its closed position by resilient tongue **132** pressing on flat **156**, effectively holding file **120** in place. When being closed from its fully open position, as indicated by arrow **A** in FIG. **9A**, camming surface **150** flexes tongue **132** (arrow **B** in FIG. **9A**) slightly outwardly from the plane of web **68**. If flats **152** and **156** were not of slightly less radial distance from pivot pin **78** than the remainder of camming surface **150**, file **120** might not be held in its closed and extended positions, but could flop about uncontrollably.

File **120** and ruler **142** are merely illustrative of outboard mounted tools, or possibly an inboard mounted tool, which do not need to be positively locked in their open, extended positions. Clip blade **118** (FIG. **8C**) is illustrative of an inboard mounted supplementary tool which needs for safety reasons to be positively locked in its open, extended position.

Clip blade **118** is shown having a body **144** appropriate to its function. Included in body **144** of clip blade **118** is a nail nick **159** to facilitate opening of clip blade **118**. Some outboard tools, such as file **120** and ruler **142**, have a notch **160** on their top edge when they are closed, to allow access to interior tools having nail nicks **159**, such as bottle/can opener **112**, scribe **116**, clip blade **118**, large screwdriver/wire stripper **124**, and scraper **126**. Handles **22** and **24** likewise include notches **162** (FIGS. **1**, **9A** and **10**) for the same reason.

The mounting end or shank **146** of clip blade **118** includes a pivot pin aperture **148**, a camming surface **150**, and a flat **156**, all of which may be provided for the same purposes as described in connection with ruler **142**. Mounting end **146** of clip blade **118** differs, however, from those of non-positively locked outboard tools in that in place of flat **152** and stop **154**, mounting end **146** of clip blade **118** has a U-shaped locking transverse notch or keeper **164** located to mate with stock or latch **140** of tongue **132**.

As with all other supplemental tools **76**, clip blade **118** is preferably biased toward its closed position by tongue **132** acting upon flat **156**. As clip blade **118** is rotated about pivot pin **78** (opposite to arrow **A** in FIG. **9A**) to its open position, tongue **132** flexes (arrow **B**), because it is riding on the radially enlarged camming surface **150**, until stock **140** snaps into U-shaped notch **164** of clip blade **118**.

The width of aperture **136** (the smaller of its rectangular dimensions) is preferably large enough to enclose the portion of camming surface **150** that is located to the right of notch **164** as viewed in FIG. **8C** in order to prevent the camming of stock **140** out of notch **164** by camming surface **150**. Other than that, the dimensions of aperture **136** are not significant except for structural considerations.

The width of stock **140** (the smaller of its rectangular dimensions) is critical, however. It must be such that stock **140** fits snugly in notch **164**. Stock or latch **140** will remain in notch or keeper **164** until positively, forcibly removed. Before that occurs, therefore, clip blade **118** is positively locked in place. When tool **144** is in its extended open state, the upstanding edge surfaces **165** and **167** (FIGS. **8A** and **8C**) of U-shaped notch **164** abut edge surfaces **158** and **157**,

respectively, of stock 140. The coaction of edge surfaces 158 and 167 prevents rotation of tool 144 in one direction, thereby preventing tool 144 from opening beyond the desired extended position. The coaction of edge surfaces 157 and 165 prevents rotation of tool 144 in the other direction, thereby preventing tool 144 from unintentionally closing, i.e., leaving the desired extending position.

The locking mechanism described herein is a radical departure from prior art locking mechanisms, and has profound benefits associated therewith; as such it is an important feature of the present invention.

Bassett (u.s. Pat. No. 2,798,290) is representative of prior art patents which utilize a transverse slot or a leaf spring, but not both together, in the handle of a compound tool as part of a locking mechanism for tools. Bassett's knifeblade 41 has a detent lobe 28 on the peripheral surface of its mounting end. Locking of blade 41 is effected by a radially projecting, smoothly arcuate lobe 28 either "engaging slot 42 with detent action (FIGS. 6-7, and column 3, line 72 of Bassett) or being allowed to flex leaf spring 29 "to assume a position on spring 29 past dead center" (FIGS. 1-3, column 3, lines 30-31 of Bassett). In the former, lobe 28 includes an arcuate camming surface which bends the edges of slot 42 in fixed base 43, when lobe 28 is being placed therein or removed therefrom; there is no leaf spring involved. In the latter, there is no notch for lobe 28 to enter; leaf spring 29 merely provides a bias for an over-dead-center latch. In any event, a projection on mounting end 146 is not equivalent to a notch 164 being formed therein. Provision of a radial projection on the mounting end requires a reduction in the radial width of the annular ring surrounding the pivot pin which provides the structural support for the blade; a notch does not remove any material except to form the relatively small notch.

Prior art locking mechanisms which include a locking aperture in the housing include a projection on the blade to enter the locking aperture. Those members of the prior art which utilize a notch in the blade also traditionally provide a projection which fits in the notch to lock the blade, e.g., an L-shaped flange on the end of a separate element. Representative of this time-honored class, which are legion, are Barnard & Brace, U.S. Pat. No. 97,154, issued in November of 1869, and Evrell, U.S. Pat. No. 4,669,188. The addition of the extra locking element decreases the number of supplemental tools which can be housed in the tool while increasing the number of elements required for a functional tool and concomitantly the manufacturing costs.

A few patents, e.g., Hallvarson, U.S. Pat. No. 1,556,788, and Leatherman, U.S. Pat. Nos. 4,238,862 and 4,888,869, include a resilient spring on the housing with an L-shaped flange on the outer edge of the resilient spring that serves as a latch to lock within a notch that serves as a keeper in the blade. This is in line with the conventional wisdom of the art, for it perpetuates the teachings of the prior art to include a projection or lug for entering the notch.

Referring back to the present invention, the release means for the locking mechanism is illustrated in FIGS. 9A-9B. At least two of the supplemental tools 76, one in each handle, shown as scribe 116 in FIGS. 9A, 9B, and 10, and scraper 126 in FIG. 11, have a depressable portion preferably in the form of a bulge 166 on their upper surfaces which protrudes above the open side edges 170 of sidewalls 64 and 66 when tools 76 are closed. Manual depression (arrows C, FIGS. 9A-9B) of bulge 166 into the handle 22 rotates scribe 116 counter-clockwise (as viewed in FIGS. 9A-9B) about pivot pin 78, until the leading edge or corner protrusion portion

168 of peripheral portion or flat 156 depresses and deflects tongue 132 downwardly, thereby lifting stock or latch 140 out of the notch or keeper 164 of an extended tool. This means of release does not necessarily need to be incorporated into a supplemental tool but would function equally as well as a single function release lever. The combination of a supplemental tool and a release lever into one component, however, adds utility to the compound tool. By way of comparison with the prior art, Leatherman (U.S. Pat. No. 4,238,862; FIG. 6) shows a locking mechanism for a supplemental tool in which flange 90 on tongue 86 detents into notch 91 on the tool mounting end. Leatherman releases the lock by "partially opening one of the other tools on pivot pin 70 causing its cam surface 87 to retract the flange 90 out of notch 91" (column 7, lines 32-35). The preferred embodiment of the instant invention constitutes a major improvement over this prior art by: (1) eliminating the flange, as discussed above; and (2) by depressing another tool rather than partially opening one. In particular, depressing a tool, rather than partially opening it, has significant advantages. Depression of a closed tool requires no more than one hand or thumb squeezing the tool handle until bulge 166 descends below the open side edges 170 of sidewalls 64 and 66, where it will stop, keeping the tool within the handle. In contrast, partially opening a tool to release a locking mechanism (Leatherman) requires two hands, one to hold the handle and the other to grasp and lift the tool. As just alluded to, depressing the tool keeps it in the handle, out of the way, whereas opening a tool places it outside the handle where it is at least inconvenient and could be potentially dangerous (e.g., if it had a sharp point or edge).

An important feature of the present invention is the laminated construction of the plier jaws, illustrated in detail in FIGS. 14-17, where the same reference numerals used in FIGS. 12-13 identify the same features.

In FIGS. 14-17, jaw 18 is shown as comprising a central body 172 laminated with two outer strips 174 and 176. FIG. 17 is a sectional view of jaw 18 (taken along lines 17-17 of FIG. 12), wherein central body 172 and outer strips 174 and 176 are not shown to scale; in practice, central body 172 is much thicker than outer strips 174, 176, closer to the illustrations of FIGS. 14 and 15. As seen in FIG. 17, central body 172, being the heftier of the pieces, includes countersinks 178 which mate with daps 180 formed in outer strips 174 and 176. Countersinks 178 and daps 180 are preferably circular, but any convenient shape will do, so long as they mate snugly. The countersink/dap combination prevents lateral sliding of the two outer strips relative to the central body and maintains the pieces in their relative orientations. Central body 172 and outer strips 174 and 176 can be secured together by any known means which is not detrimental to the use of pliers 12. A preferred method of securing the laminates (body 172 and outer strips 174 and 176) utilizes rivets 182, countersunk at 184 (FIG. 18), to provide added strength and to positively prevent separation of the laminates.

The laminated central body 172 and outer strips 174 and 176 are shaped as plier jaws as shown in FIGS. 14-16, jaw 20 being a mirror image of jaw 18, though some other shape, if advantageous, could be desirable. Central body 172 extends the full length of jaw 18 from tip 100 through bearing 32. Outer strip 176 extends similarly except that its forwardmost portion 187 does not extend as far as tip 100. Outer strip 174 terminates at its lower end at recess 186 adjacent bearing 30 which receives bearing 36 from jaw 20, when the two jaws are rotatably joined by pivot pin 26. The upper end of outer strip 174 terminates in a tip 187 that is the

same as the uppermost tip of outer strip 176. Tip 100 of central body 172 is tapered on both sides thereof as at 188. Similarly, tips 187 of outer strips 174 and 176 are each tapered on both sides thereof as at 189. Taken together with the outer taper 94 of jaws 18 and 20 (FIGS. 12-13), the net effect is that jaws 18 and 20 comprise a pair of needlenose pliers. This needlenose effect is enhanced by having the tips 187 of outer strips 174 and 176 terminate rearwardly of tip 100, as previously described.

The laminated construction of plier jaws 12 as shown and described above is believed to be significantly stronger than non-laminated plier jaws.

It is clear from the above that the objects of the invention have been fulfilled.

Those skilled in the art will appreciate that the conception, upon which this disclosure is based, may readily be utilized as a basis for the designing of other structures, methods and systems for carrying out the several purposes of the present invention. It is important, therefore, that the claims be regarded as including such equivalent constructions insofar as they do not depart from the spirit and scope of the present invention as defined in the appended claims.

Further, the purpose of the foregoing Abstract is to enable the U.S. Patent and Trademark Office, and the public generally, and especially the scientists, engineers and practitioners in the art who are not familiar with patent or legal terms or phraseology, to determine quickly from a cursory inspection the nature and essence of the technical disclosure of the application. The Abstract is neither intended to define the invention of the application, which is measured solely by the claims, nor is intended to be limiting as to the scope of the invention in any way.

It can be seen from the above that an invention has been disclosed which fulfills all the objects of the invention. It is to be understood, however, that the disclosure is by way of illustration only and that the scope of the invention is to be limited solely by the following claims.

We claim as our invention:

1. A multi-purpose folding combination tool, comprising:
 - a pliers having a pair of crossed jaws, said jaws being rotatably connected to each other;
 - a pair of handles, at least one of said handles comprising:
 - (a) a secured end and a free end, said secured end being rotatably connected to at least one of said pair of crossed jaws;
 - (b) an open channel;
 - (c) a resilient leaf spring at said free end, said spring including a latch;

at least one of said supplemental tools including on its said mounting end a keeper adapted to receive said latch to positively lock said at least one of said supplemental tools in said extended position; and

a lock release mechanism comprising a bulge formed on said body of another of said supplemental tools, said mounting end of said another of said supplemental tools operatively connected to said leaf spring such that depression of said bulge while said another of said supplemental tools is in said stored position acts to

release said latch of said leaf spring from said keeper of said at least one of said supplemental tools.

2. The multi-purpose folding tool of claim 1, wherein said channel includes a pair of sidewalls connected by a web, said sidewalls having upper longitudinal edges, wherein said bulge protrudes above said longitudinal edges of said sidewalls when said another of said supplemental tools is in said stored position.

3. The multi-purpose folding tool of claim 1, wherein said mounting end of said another of said supplemental tools contacts said leaf spring such that depression of said bulge causes said mounting end to deflect said leaf spring, lifting said latch out of said keeper.

4. The multi-purpose folding tool of claim 3, wherein said mounting end of said another of said supplemental tools includes a peripheral portion having a corner protrusion portion which contacts and deflects said leaf spring upon depression of said bulge.

5. A locking mechanism, comprising:

- a handle having a first end;
- a resilient leaf spring having a free end portion located at said first end of said handle;
- a first tool having a first mounting end connected to said handle for rotation between a closed position in said handle and an open position extending from said handle;
- a first peripheral portion on said first mounting end coacting with said free end portion of said leaf spring to lock said first tool in said open position; and
- a second tool having a second mounting end connected to said handle for rotation between a closed position in said handle and an open position extending from said handle;

said second tool further including a lock release mechanism comprising a depressible portion that protrudes outside said handle when said second tool is in said closed position, said second mounting end being operatively connected to said leaf spring such that depression of said depressible portion when in said closed position causes said second mounting end to deflect said leaf spring sufficient to unlock said first tool.

6. The locking mechanism of claim 5, wherein said handle further comprises a U-shaped channel defined by a pair of sidewalls joined together by a web, said leaf spring extending from said web at said first end;

a pivot pin journaled in said pair of sidewalls adjacent said first end;

said first and second tools further comprising a first body and a second body, respectively, said first body and said second body being shaped as appropriate for the respective functions of said first and second tool, said first and second mounting ends being pivotally mounted on said pivot pin.

7. The locking mechanism of claim 5, wherein said free end portion of said leaf spring includes a latch, and said first mounting end of said first tool includes a keeper that mates with said latch when said first tool is in said open position.

8. The locking mechanism of claim 7, wherein said depressible portion of said second tool comprises a bulge that protrudes outside said handle when said second tool is in said closed position, actuation of said bulge causing said latch to be released from said keeper.

9. The locking mechanism of claim 8, wherein said second mounting end contacts said leaf spring such that actuation of said bulge causes said second mounting end to deflect said leaf spring, lifting said latch out of said keeper.

10. The locking mechanism of claim 9, wherein said second mounting end further includes a second peripheral

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portion having a corner protrusion portion which contacts and deflects said leaf spring upon depression of said bulge.

11. The locking mechanism of claim 5, wherein said depressable portion of said second tool comprises a bulge that protrudes outside said handle when said second tool is in said closed position. 5

12. The locking mechanism of claim 11, wherein said bulge is adapted to be depressed into said handle to actuate said lock release mechanism.

13. The locking mechanism of claim 12, wherein said second tool is rotatable between a closed position in said handle and an open position extending from said handle. 10

14. The locking mechanism of claim 5, wherein said first and second tools each include body portions shaped as appropriate for the respective functions of said first and second tools. 15

15. The locking mechanism of claim 14, wherein said depressable portion of said second tool comprises a bulge that protrudes outside said handle when said second tool is in said closed position, depression of said bulge into said handle acting to unlock said first tool. 20

16. The locking mechanism of claim 15, wherein said second mounting end comprises a corner protrusion portion which contacts and deflects said leaf spring upon actuation of said bulge. 25

17. A locking mechanism, comprising:

a handle having one end and including at said one end a resilient leaf spring having a free end portion comprising a latch;

at least one tool rotatably connected to said handle for rotation between a closed state within said handle and an open state extending from said handle, said tool having a first peripheral portion including a keeper positioned to receive said latch therein when said tool is in said open state, said leaf spring maintaining said latch in said keeper to positively lock said tool when in said open state; 30

a second tool rotatably connected to said handle for rotation between a closed state within said handle and an open state extending from said handle; and 35 means formed in said second tool for releasing said latch from said keeper upon rotation of said second tool into said handle from said closed state. 40

18. The locking mechanism of claim 17, wherein said second tool further includes a body and a second peripheral portion, said lock release mechanism comprises a depressable portion extending from said body. 45

19. The locking mechanism of claim 18, wherein said second peripheral portion is operatively connected to said leaf spring such that actuation of said depressible portion into said handle causes said second peripheral portion to deflect said latch out of said keeper. 50

20. The locking mechanism of claim 19, wherein said second peripheral portion comprises a corner protrusion portion which contacts and deflects said leaf spring upon actuation of said depressable portion into said handle. 55

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21. A lock release mechanism, comprising:

a handle having a first end;

a resilient leaf spring having a free end portion located at said first end of said handle;

a first tool having a first mounting end connected to said handle for rotation in a first direction from a closed position in said handle to an open position extending from said handle;

a first peripheral portion on said first mounting end coacting with said free end portion of said leaf spring to lock said first tool in said open position; and

a release lever normally in a closed position in said handle and having a second mounting end connected to said handle for rotation;

said second mounting end being operatively coupled to said leaf spring such that rotation of said release lever from said closed position in a second direction opposite to said first direction causes said second mounting end to deflect said leaf spring sufficient to unlock said first tool.

22. The lock release mechanism of claim 21, wherein said free end portion of said leaf spring includes a latch, and said first mounting end of said first tool includes a keeper that mates with said latch when said first tool is in said open position.

23. The lock release mechanism of claim 22, wherein said release lever further includes a body extending from said second mounting end and a depressible portion formed on said body.

24. The lock release mechanism of claim 23, wherein said depressible portion of said release lever comprises a bulge that protrudes outside said handle when said release lever is in said closed position, actuation of said bulge causing said latch to be released from said keeper.

25. The lock release mechanism of claim 24, wherein said second mounting end engages said leaf spring such that actuation of said bulge causes said second mounting end to deflect said leaf spring, lifting said latch out of said keeper.

26. The lock release mechanism of claim 25, wherein said second mounting end further includes a second peripheral portion having a corner protrusion portion which contacts and deflects said leaf spring upon depression of said bulge.

27. The lock release mechanism of claim 21, wherein said depressible portion of said release lever comprises a bulge that protrudes outside said handle when said release lever is in said closed position.

28. The lock release mechanism of claim 21, wherein said release lever includes a body portion shaped to function as a second tool.

29. The lock release mechanism of claim 24, wherein said release lever includes a body portion shaped to function as a second tool.

30. The lock release mechanism of claim 26, wherein said release lever includes a body portion shaped to function as a second tool.

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