



**Times Herald-Record/KEN BIZZIGOTTI**

Illustration showing Imperial Schrade Corp of Ellenville new line of products .



**Times Herald-Record/KEN BIZZIGOTTI**

Mike Cymbal, a tool and die maker at the Imperial Schrade Corp, Ellenville, works on a blanking that will make blades.



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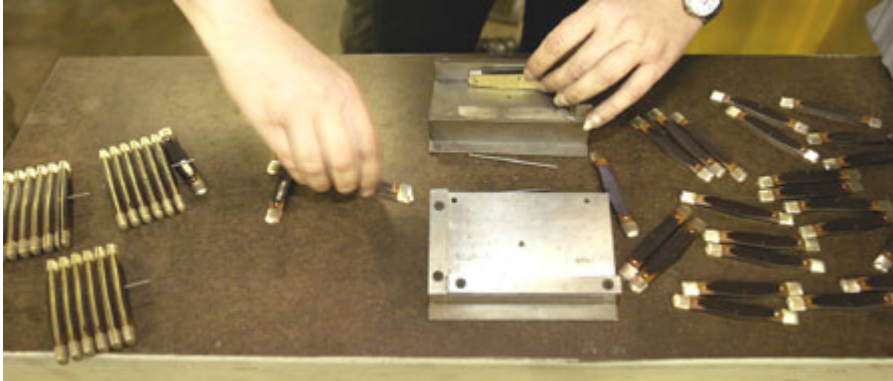
James Economos, executive vice president of Imperial Schrade Corp stands next to a Haas FZ, a computerized numerical mill machine for designing new knives.



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Alzbeta Strnad a machine operator at Imperial Schrade Corp, Ellenville, makes the

phillips screwdriver for the model pocket knife.



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The hands of light machine operator Candance Petersen assembles pocket knives called "bunching" before being sent to be sanded and sharpened.



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From bottom: Lilian Uribe and Maria Moya assemble a multi-function Tough Tool at the Imperial Schrade Corp in Ellenville.



**Times Herald-Record/KEN BIZZIGOTTI**  
An Imperial Schrade Corp product called the Tough Tool.



**Times Herald-Record/KEN BIZZIGOTTI**  
One of the main floor assembly areas for Imperial Schrade Corp, maker of a wide assortment of knives.



**Times Herald-Record/KEN BIZZIGOTTI**

Imperial Schrade Corp's second of a set of five knives that will represent the company's 100th anniversary.

The handle is made of Ram's horn

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At the Imperial Schrade Corp, Ellenville, a pocket knife blade goes through the final sharpening stage before being boxed and shipped out.